

#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

#### RCRA Corrective Action Order Compliance Inspection Report

**Facility Name:** 

Former Rhone Poulenc Marginal Way Facility

Facility EPA ID#:

WAD 009282 2302

**Facility Location:** 

9229 East Marginal Way

Seattle, WA

**Facility Representatives:** 

Peter Wold, President, RCI Environmental

Kurt Dressen, Project Engineer, RCI Environmental

Date of Inspection:

August 18, 2004

Date of Report:

September 9, 2004

Report Prepared by:

Shawn Blocker Shoul 919/04

Inspector(s):

Shawn Blocker, Environmental Scientist

US Environmental Protection Agency

1200 Sixth Avenue, OCE-127

Seattle, WA 98101

Sylvia Burges, Environmental Engineer US Environmental Protection Agency

1200 Sixth Avenue, OCE-127

Seattle, Wa 98101

Doc Thompson, Field Services

Manchester Laboratory 7411 Beach Drive East Port Ochard, WA 98366

#### **Authority:**

The United States Environmental Protection Agency (EPA) performed this Corrective Action Order Compliance Inspection of groundwater extraction and treatment system in support of an Administrative Order On Consent issued persuant to section 3008 (h) of the Resource Conservation and Recovery Act (RCRA)("Order"). The Order is an agreement between the Respondents for the Former Rhone Poulenc, Inc., facility and the U.S. EPA. Specifically, the inspection was conducted to verify that the approved groundwater extraction and treatment

#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	14.	8 9 9 9 9
Bag Filter	1	
GAC Units	† <i>V.</i> —	
Pressure Gauges/Flow Meters	17	

If problems noted, complete and attack a maintenance resolution form.

System Operation Measurements (Perform Weekly)

( ottoball ( other)		
Item	Units	Reading
EX-1 Flow (Inst./Total)	gpm/gallons	3,70 11553774
EX-2 Flow (Inst./Total)	gpm/gallons	15.74 11553629
EX-3 Flow (Inst./Total)	gpm/gallons	0.00 /1082635
Filter Influent Pressure	psi	60
Lead GAC Influent Pressure	psi	30.0
Lead GAC Effluent Pressure	psi	10.0
REWIOLD TOCK 12	ER	18.97/3211777

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	18051	10 88
Water Level – DM-8	Feet	105%	1946
Water Level – MW-49	Feet	1052	1 36K

Data Downloaded (Y/N): \_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_

### Water Quality Sample Collection (Perform Monthly)

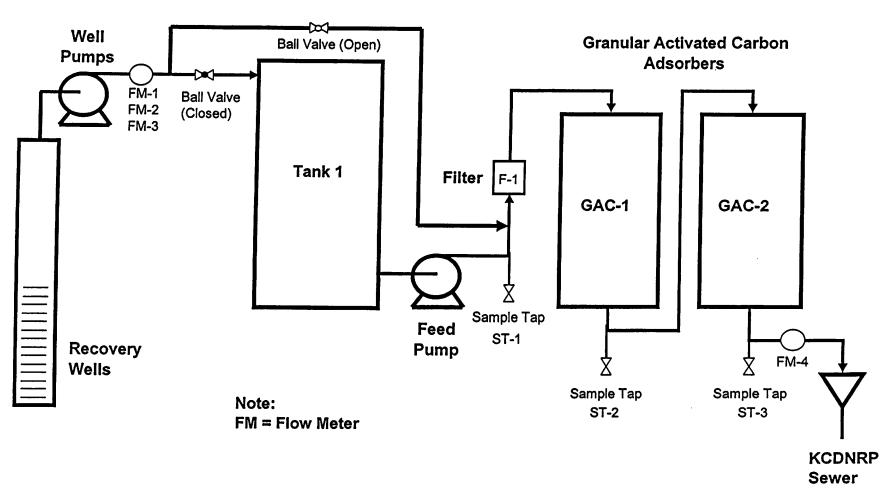
Samples Collected (Y/N):

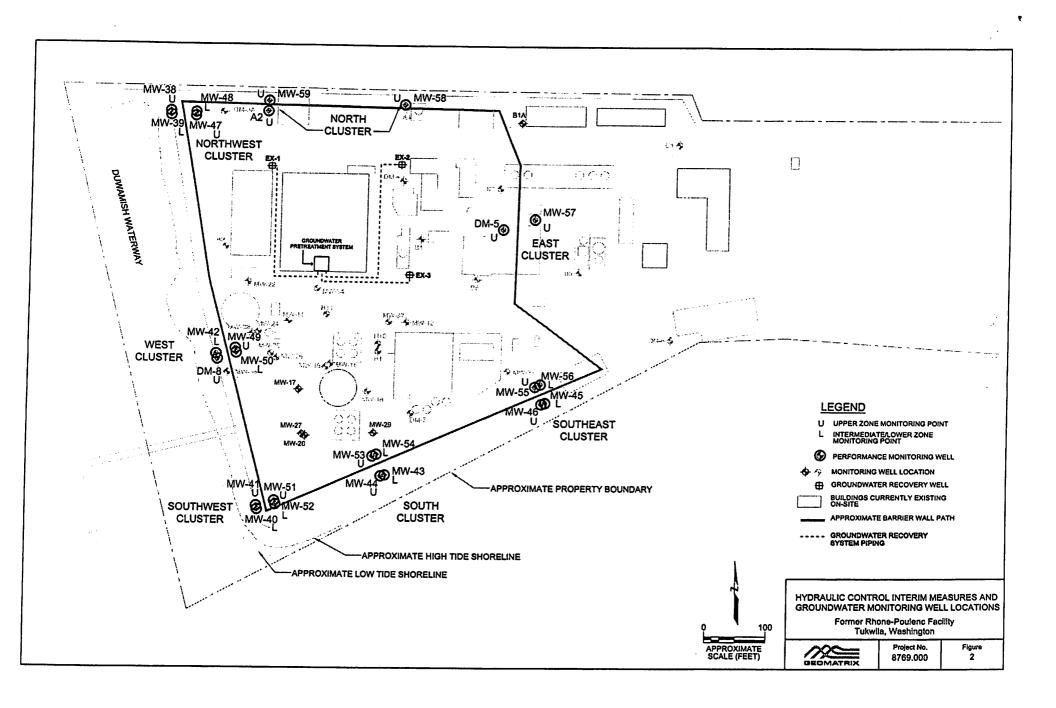
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	5-26
Lead GAC Effluent	FOG, BTEX	5-26
Lag GAC Effluent	FOG, BTEX, pH	5-26

Date of Visit: 5-26-04	1 00
Field Representative (Print and Sign): Tothe AMBROSE	10
	<del></del>

Maintenance Issue (Attach Supporting Information as Needed)
Resolution (Attach Supporting Information as Needed)

Responsible Party (Print and Sign): SMMBROST OLD





#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	1	3 / 3
Bag Filter	7.	
GAC Units	7	
Pressure Gauges/Flow Meters	7	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	Units	Reading	<del></del>
EX-1 Flow (Inst./Total)	gpm/gallons	Ø	1 15/2000
EX-2 Flow (Inst./Total)	gpm/gallons	0	1 1620279
EX-3 Flow (Inst./Total)	gpm/gallons	0	1 1084024
Filter Influent Pressure	psi		1 1004064
Lead GAC Influent Pressure	psi		
Lead GAC Effluent Pressure	psi		

## Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	930	
Water Level – DM-8	Feet	930	1.358
Water Level - MW-49	Feet	930	1.000

Data Downloaded (Y/N):	Data Converted to Excel (Y/N):
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## Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N): N

Location	Analyses (Circle)	[G. 1.7]
Filter Influent	TSS, FOG, BTEX, pH	Sample Date and Time
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	
	1200, DIEA, pii	

Date of Visit: 6/2/04	, (
Field Representative (Print and Sign): Kur Pressen	Van Dearton

Maintenance Issue (Attach Supporting Information as Needed)		
	as Meeded)	
	System off-Inably now pumps.	
·		
Decolution (Attach C		
Vernition (Within 9	upporting Information as Needed)	
	14/A	

Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285 Feb | Responsible Party (Print and Sign): Kurs 108285

#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	V	, , , , , , , , , , , , , , , , , , ,
Bag Filter	X	
GAC Units	Y	
Pressure Gauges/Flow Meters	Y	

If problems noted,	complete and atta	ach a maintenanc	ce resolution form.	1
549	JOHN O	AD WHEN	ce resolution form. ARNED	CYCLING

#### System Operation Measurements (Perform Weekly)

	(		
Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	000	1585054
EX-2 Flow (Inst./Total)	gpm/gallons	0.00	11274812
EX-3 Flow (Inst./Total)	gpm/gallons	200	1108=490
Filter Influent Pressure	psi Ø	0,00	1007117
Lead GAC Influent Pressure	psi Ø		
Lead GAC Effluent Pressure	psi Ø		
TOTALIZER	GPM/GAL	0.01	4333

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1179	144
Water Level – DM-8	Feet	1/30	770
Water Level – MW-49	Feet	1130	-0.838

Data Downloaded (Y/N): \_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_

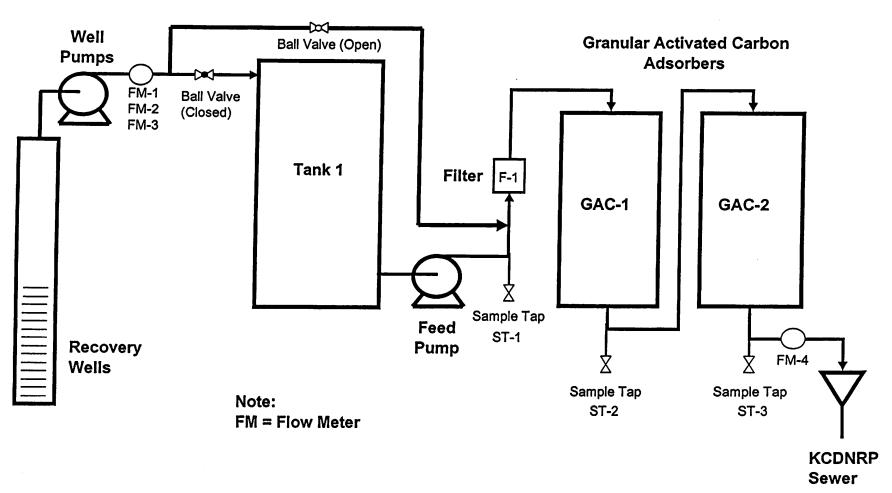
#### Water Quality Sample Collection (Perform Monthly)

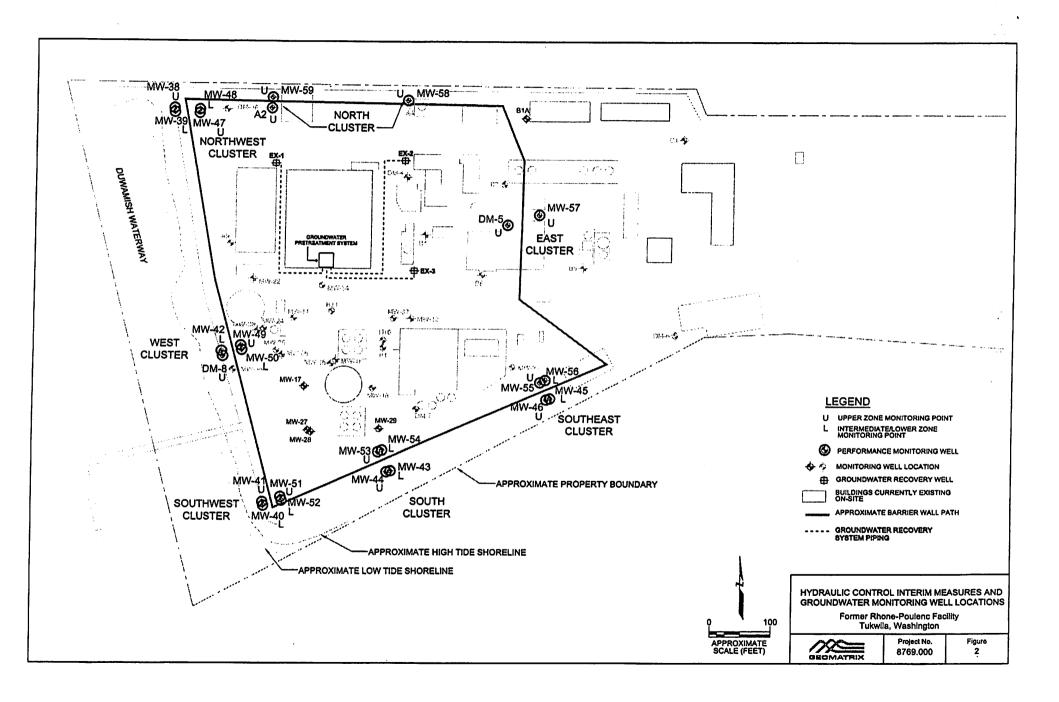
Samples Collected (Y/N): \_\_\_\_\_\_

Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	- Surface Surface Anna
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Date of Visit: 6-11-04  Field Representative (Print and Sign): T.X	IMBROSE ALBY

Maintenan	ce Issue (Attach S	Supporting Inf	formation as Ne	eeded)	
\ \ \	1.A.				
Donales					
Resolution	(Attach Support	ing Informatio	n as Needed)		
	UA.				
			<del></del>		
	arty (Print and Sign	n): 5 A	nBK058	0	I P
Date: 6 - 1	<u>(-04</u>				





## SYSTMEM NOT RUNNING

### **Treatment System Inspection Log**

#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	TY	8 8 9
Bag Filter	V	
GAC Units	1 7	
Pressure Gauges/Flow Meters	Ý	

If problems noted, complete and attach a maintenance resolution form.

#### System Operation Measurements (Perform Weekly)

Item	Units	Reading
EX-1 Flow (Inst./Total)	gpm/gallons	
EX-2 Flow (Inst./Total)	gpm/gallons	000 1/585062
EX-3 Flow (Inst./Total)	gpm/gallons	000 1 1085494
Filter Influent Pressure	psi	8
Lead GAC Influent Pressure	psi	8
Lead GAC Effluent Pressure	psi	Ø
TOTALIZER	6PM	D / 4/333

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1441	NA
Water Level – DM-8	Feet	1.441	-0428
Water Level – MW-49	Feet	1447	-0:888

Data Downloaded (Y/N): \_\_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_\_

#### Water Quality Sample Collection (Perform Monthly)

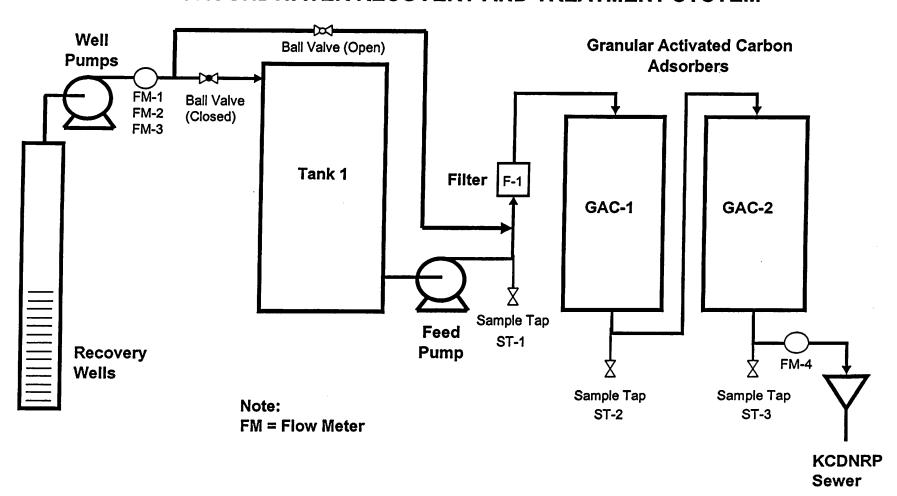
Samples Collected (Y/N):

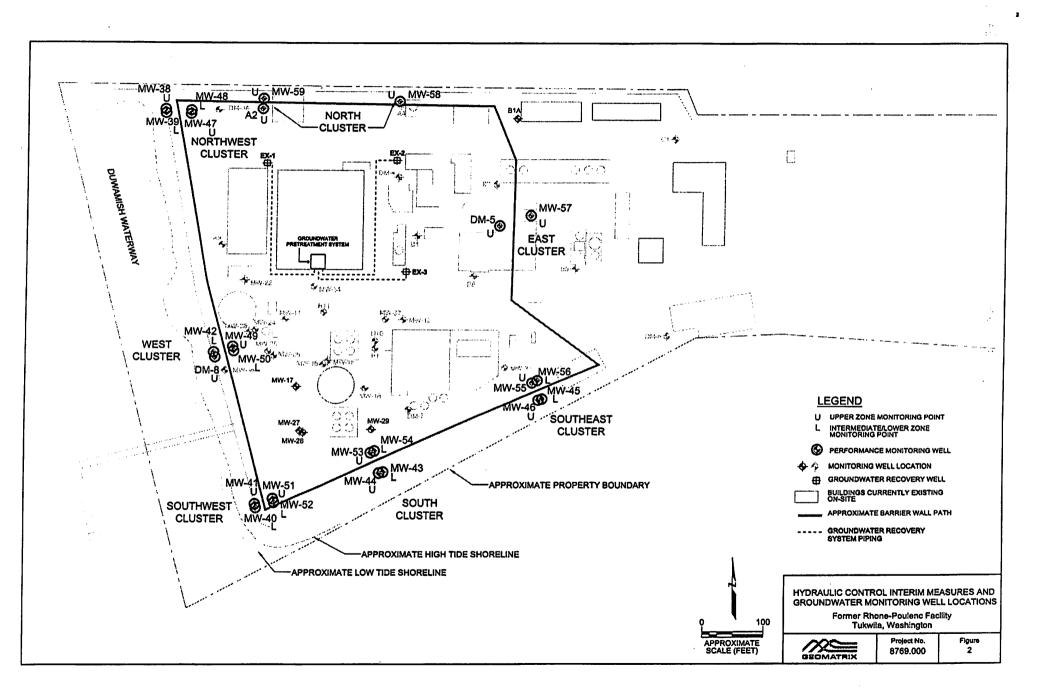
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Date of Visit: 6-16-04 Field Representative (Print and Sign):	JAMBROSO	A1 Q

Maintenance Issue (Attach Supporting Information as Needed)		
SYSTEM Not RYNNING		
Resolution (Attach Supporting Information as Needed)		

Responsible Party (Print and Sign): AMBROS Delte: 6-16-04





## Power FAIRURD Jun 22 11:55

### **Treatment System Inspection Log**

#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	7	8
Bag Filter	4	
GAC Units	7	
Pressure Gauges/Flow Meters	17	

If problems noted, complete and attach a maintenance resolution form.

#### System Operation Measurements (Perform Weekly)

<del></del>	•	, , , , , , , , , , , , , , , , , , ,
Item	Units	Reading
EX-1 Flow (Inst./Total)	gpm/gallons	0.00 1585062
EX-2 Flow (Inst./Total)	gpm/gallons	0,00 1/674815
EX-3 Flow (Inst./Total)	gpm/gallons	0.00 1 1085821
Filter Influent Pressure	psi	0
Lead GAC Influent Pressure	psi	8
Lead GAC Effluent Pressure	psi	0
TOTALIZER	GRM 1500	13.8 / 635/2

Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1119	129
Water Level – DM-8	Feet	1/19	1971
Water Level - MW-49	Feet	1115	-068

Data Downloaded (Y/N): \_\_\_\_\_\_\_ Data Converted to Excel (Y/N):\_\_\_\_\_\_\_

Water Quality Sample Collection (Perform Monthly)

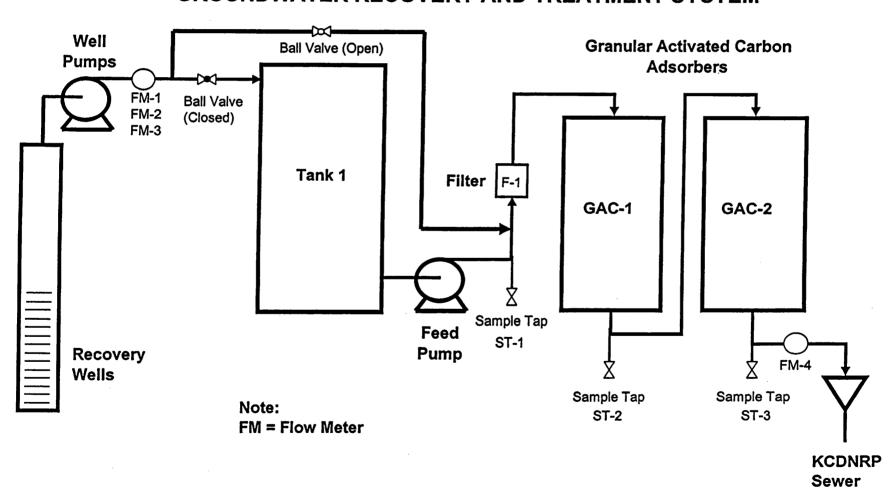
Samples Collected (Y/N):

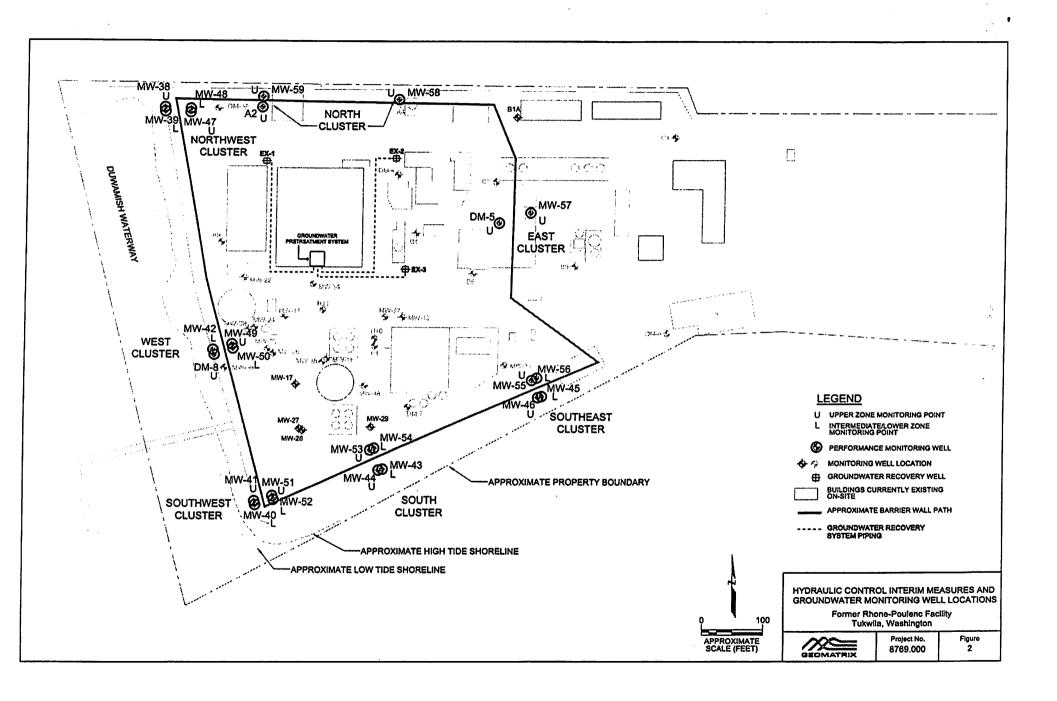
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Date of Visit: 6 - 23.04	
Field Representative (Print and Sign):	JAMBUSS STUD

Maintenance Issue (Attach Supporting Information as Needed)		
TOTALIZOR FEADING FLOW BUT NO COSTER RUMNING THAN IT		
Resolution (Attach Supporting Information as Needed)		
CHELL TOTALZER		

Responsible Party (Print and Sign): Toku Ambrose Potes: 6-23-04





#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	Y	
Bag Filter	Τ γ'	
GAC Units	1	
Pressure Gauges/Flow Meters	Y	

If problems noted, complete and attach a maintenance resolution form.

#### System Operation Measurements (Perform Weekly)

Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	0,0	118/6728
EX-2 Flow (Inst./Total)	gpm/gallons	0.0	1 1707039
EX-3 Flow (Inst./Total)	gpm/gallons	0.0	1 1136406
Filter Influent Pressure	psi	0.0	1130100
Lead GAC Influent Pressure	psi	0.0	
Lead GAC Effluent Pressure	psi	0.0	\

TOTALIZER GAL 174429

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	17/4	1.088
Water Level – DM-8	Feet	1215	-1-622
Water Level – MW-49	Feet	1215	= 0.909

Data Downloaded (Y/N): \_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_

#### Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N):

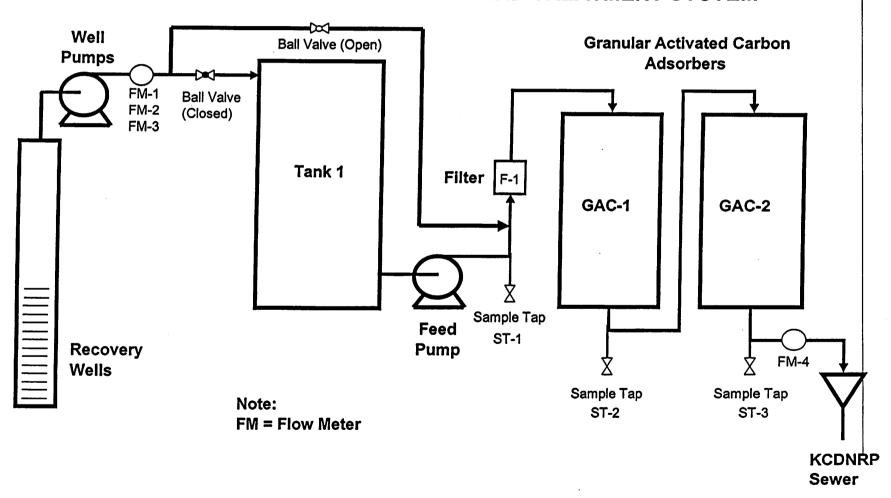
Location	Analyses (Circle)	Sample Date and Time		
Filter Influent	TSS, FOG, BTEX, pH		120	
Lead GAC Effluent	FOG, BTEX	3	30	1108
Lag GAC Effluent	FOG, BTEX, pH	6	30	1000

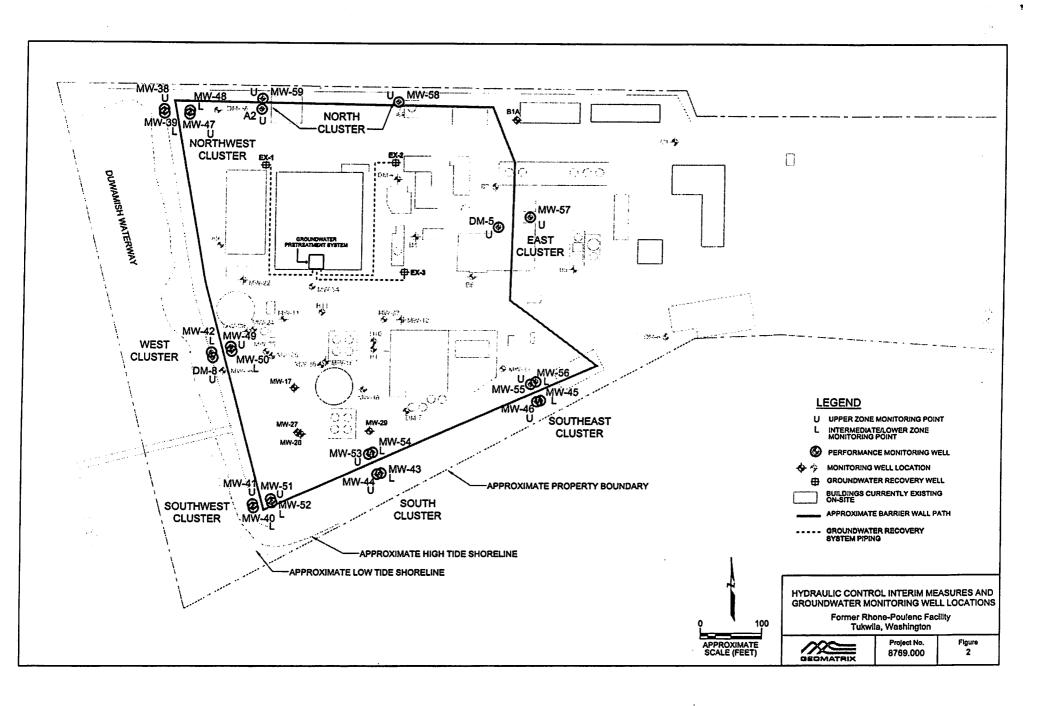
Date of Visit: 6-30-04 Field Representative (Print and Sign):	Amoroso Ola

	Maintenance Issue (Attach Supporting Information as Needed)
	1.) WORKING ON SYSTEM EXPLUENT FLORT SWITCHES (KELAY)
J,\	(19) Pump on SAMPLING WATER TANKS
3.)	TOTALIZER ON NEEDS LOOKING AT
	Resolution (Attach Supporting Information as Needed)
	1.) WONKING ON IT 2.) CONTACT = (MAINT. PENSOW) BURL 3.) JEAF ON DOUR

Responsible Party (Print and Sign): JOUN Ambuss (Date: 6-30-04

FIGURE 3
SCHEMATIC FLOW DIAGRAM
FORMER RHONE-POULENC SITE
GROUNDWATER RECOVERY AND TREATMENT SYSTEM





#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	4	
Bag Filter	7	
GAC Units	Ÿ	
Pressure Gauges/Flow Meters	Ì	

If problems noted, complete and attach a maintenance resolution form.

#### System Operation Measurements (Perform Weekly)

Item	Units	Reading	<del></del>
EX-1 Flow (Inst./Total)	gpm/gallons	10.56	11650827
EX-2 Flow (Inst./Total)	gpm/gallons	5.95	1771998
EX-3 Flow (Inst./Total)	gpm/gallons	17.09	///91146
Filter Influent Pressure	psi	10.0	71.1170
Lead GAC Influent Pressure	psi	9.0	
Lead GAC Effluent Pressure	psi	6.0	

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading	
Treatment System Flow	gpm			
Water Level – DM-8	Feet	1405	0.417	د جس
Water Level – MW-49	Feet	1405	- 1.345	Tres/04
Data Downloaded (Y/N): "	J Data C	onverted to Excel		_ war

#### Water Quality Sample Collection (Perform Monthly)

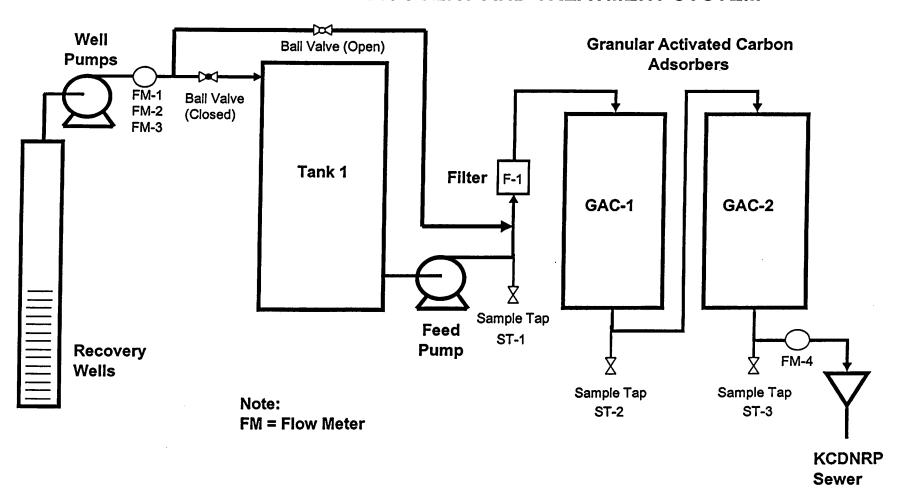
Samples Collected (Y/N): \_\_\_\_\_\_

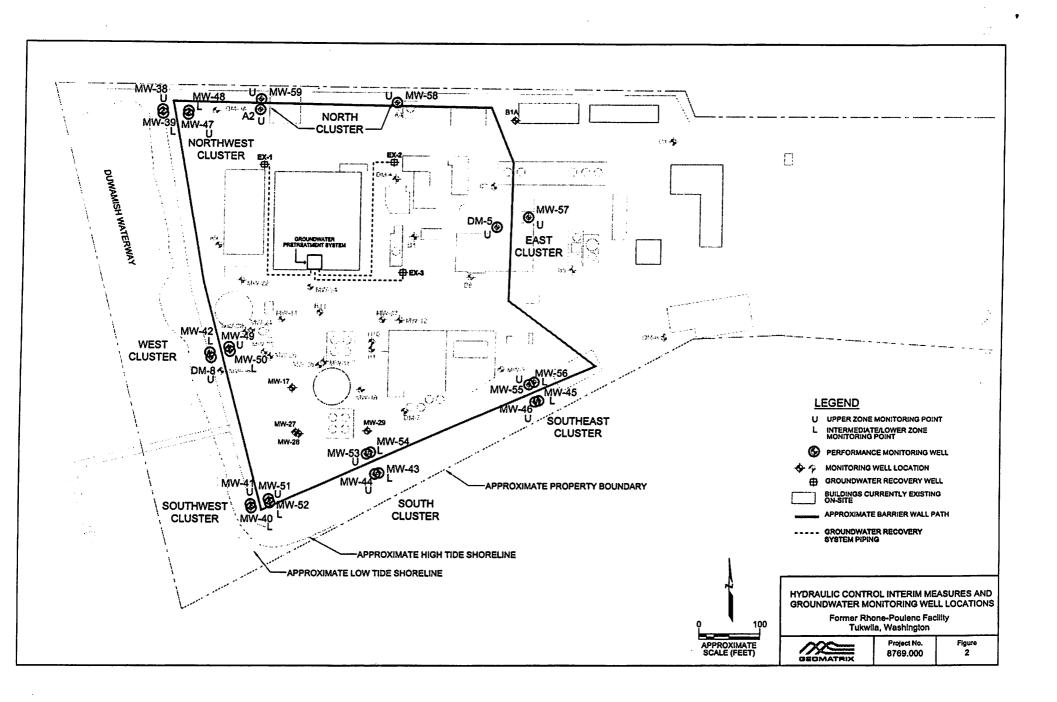
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	N/A
Lead GAC Effluent	FOG, BTEX	~/A
Lag GAC Effluent	FOG, BTEX, pH	NIA

Date of Visit: 1/8/04	2,
Field Representative (Print and Sign):	Rushbarden

Maintenance Issue (Attach Supporting Information as Needed)			
SAME R	35 6/30/04		
	•		
Resolution (Att	ach Supporting Information as Needed)		
some b	85 6/30/04		

Responsible Party (Print and Sign): Kure or EssEd Kure Names or EssEd Kure Prants or EssEd Ku





# DNESSEN SHUD 6H SYSTEM Treatment System Inspection Log ATO254

Visual Inspection (Pe	erform Weekly)
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Item	Inspec (Y/N)	ted	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	V		
Bag Filter	10		
GAC Units	4		
Pressure Gauges/Flow Meters	1 7		

If problems noted, complete and attach a maintenance resolution form.

5 YSTON OFF Ø854 7-16.04

System Operation Measurements (Perform Weekly)

Item	Units	Reading			
EX-1 Flow (Inst./Total)	gpm/gallons	- 11753096			
EX-2 Flow (Inst./Total)	gpm/gallons	1 /780047			
EX-3 Flow (Inst./Total)	gpm/gallons	1/357014			
Filter Influent Pressure	psi	-NA			
Lead GAC Influent Pressure	psi	-112			
Lead GAC Effluent Pressure	psi	-NA			
Teta 1262		608572			

#### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1045	1 -7 179
Water Level – DM-8	Feet	1001	-1877
Water Level - MW-49	Feet	1046	-1522

Data Downloaded (Y/N): Data Converted to Excel (Y/N):

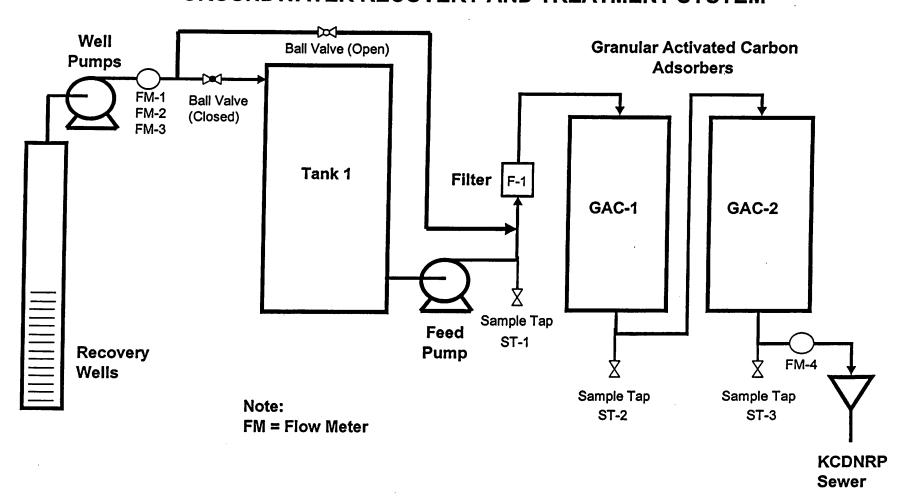
#### Water Quality Sample Collection (Perform Monthly)

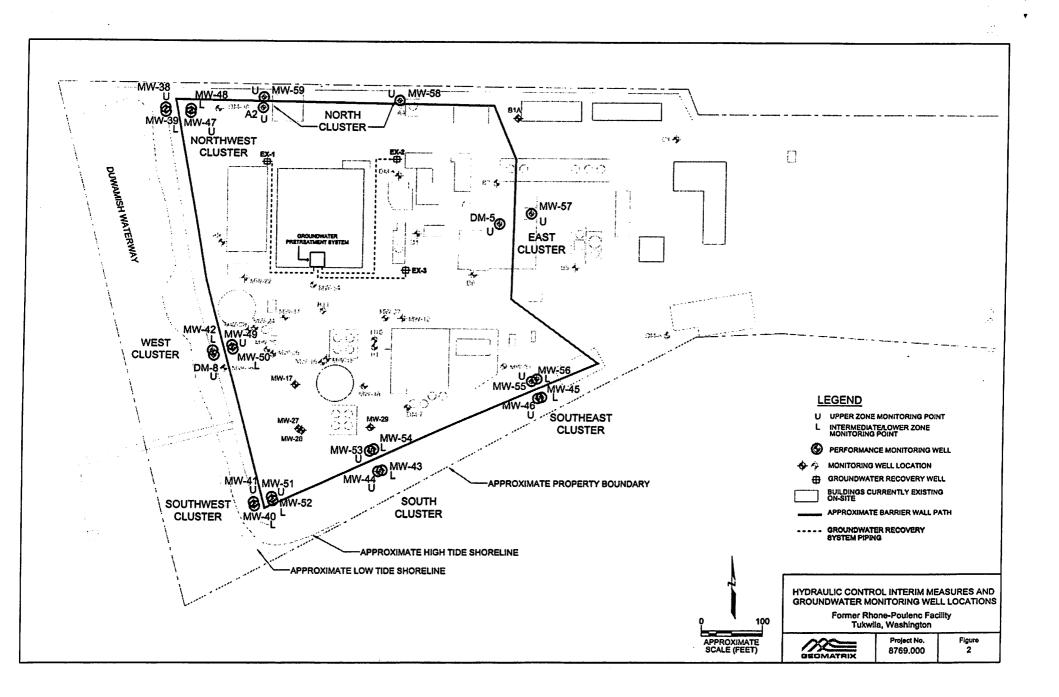
Samples Collected (Y/N): /

Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Maintenance Issue (Attach Supporting Information as Needed)				
HUNT THINKS MUST NAUD SOFTWARE POUBLEM	<u>ー</u>			
Resolution (Attach Supporting Information as Needed)				
7				

Responsible Party (Print and Sign): J. Augusto J. Date: 7-16-04





#### Visual Inspection (Perform Weekly)

Item	Inspe (Y/N)	cted	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	17		8 9 7 9 7
Bag Filter	1		
GAC Units	14		
Pressure Gauges/Flow Meters	1		

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

1 (2 CENTY)							
Item	Units	Reading	·				
EX-1 Flow (Inst./Total)	gpm/gallons	0	11753096				
EX-2 Flow (Inst./Total)	gpm/gallons	0	11780047				
EX-3 Flow (Inst./Total)	gpm/gallons	0	11357014				
Filter Influent Pressure	psi	0	100				
Lead GAC Influent Pressure	psi	0					
Lead GAC Effluent Pressure	psi						
TOWNER	6 Pm	0/6	12242				

#### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	0843	0 129
Water Level – DM-8	Feet	0843	2426
Water Level – MW-49	Feet	ORUY	-7.139

Data Downloaded (Y/N): \_\_\_\_\_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_\_\_\_\_\_

### Water Quality Sample Collection (Perform Monthly)

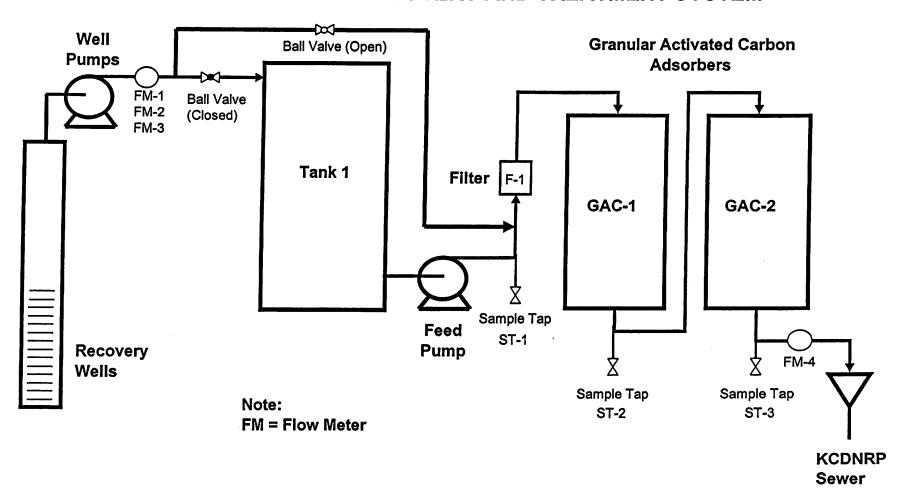
Samples Collected (Y/N):\_/

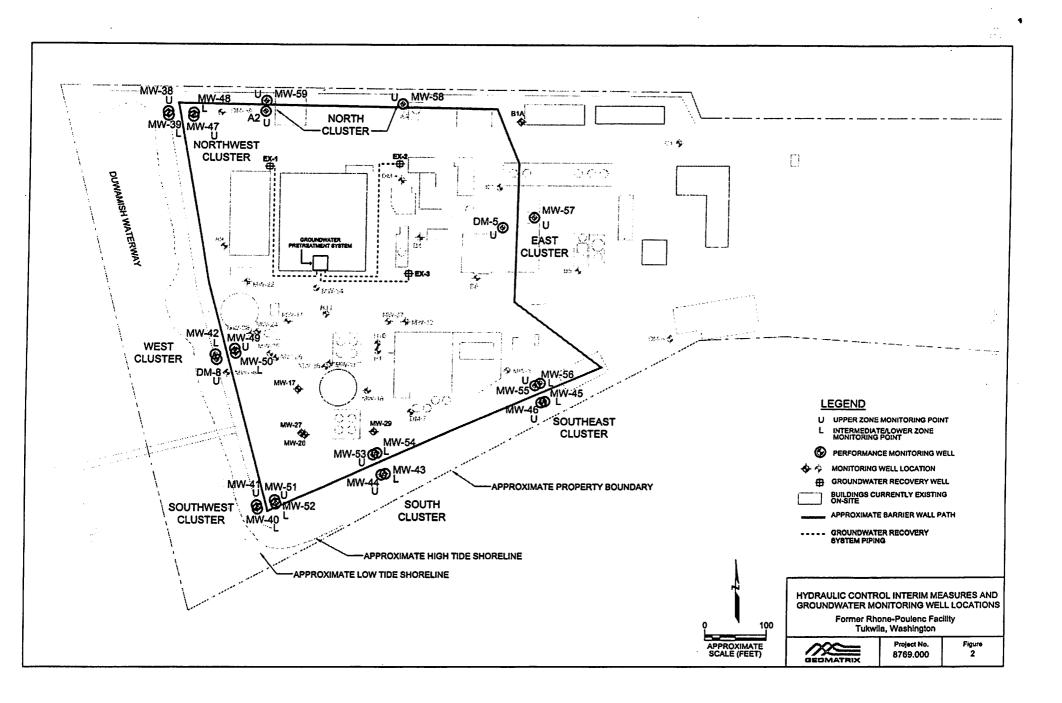
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Date of Visit: 7-22-84 Field Representative (Print and Sign):	J. AmBrese	210
		//

Maintenance Issue (Attach Supporting Information as Needed)	
The state of the s	
None	
Resolution (Attach Supporting Information as Needed)	
NONO	

Responsible Party (Print and Sign): Jambros Ollows Date: 7/22/04





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Treatment System Inspection Log

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Visual Inspection (Perform Weekly)

Item		spected (N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	Q		B. B. S.
Bag Filter	u		
GAC Units	1	7	
Pressure Gauges/Flow Meters	t	<del>\</del>	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	Units	Reading		JAME "
EX-1 Flow (Inst./Total)	gpm/gallons	(8)	11753820	11 4
EX-2 Flow (Inst./Total)	gpm/gallons	Ø3	11780118	,, N
EX-3 Flow (Inst./Total)	gpm/gallons	Ø	11357218	, i
Filter Influent Pressure	psi	0	1 2 2 7 2 1 1 1	
Lead GAC Influent Pressure	psi	à		
Lead GAC Effluent Pressure	psi	0		
TOTALIZER BAM	Total 604	Sus &	1612646	161321

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading	TIME RESOLD
Treatment System Flow	gpm	1007	194	1127/.144
Water Level – DM-8	Feet	1007	-2.328	1127/-144
Water Level – MW-49	Feet	1008	-1 139	-0.888
Data Downloaded (Y/N):	Data Co	onverted to Excel	(Y/N): U	N/N

Water Quality Sample Collection (Perform Monthly)

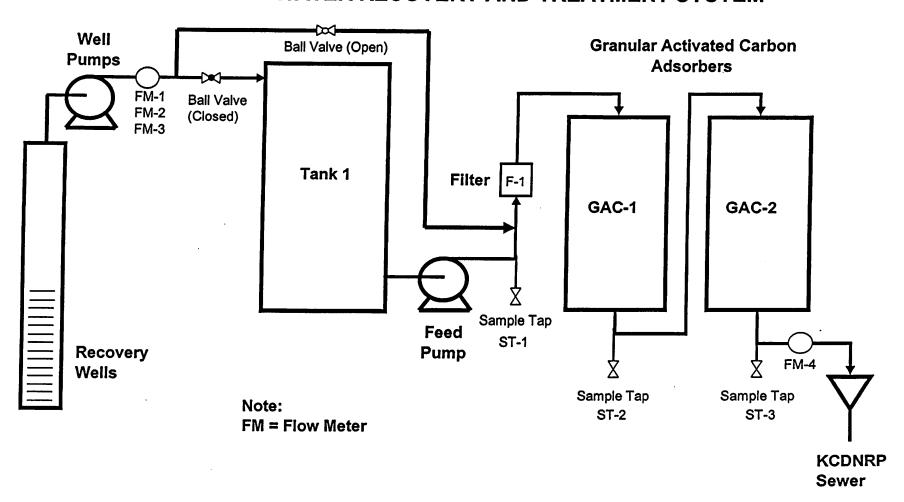
Samples Collected (Y/N):

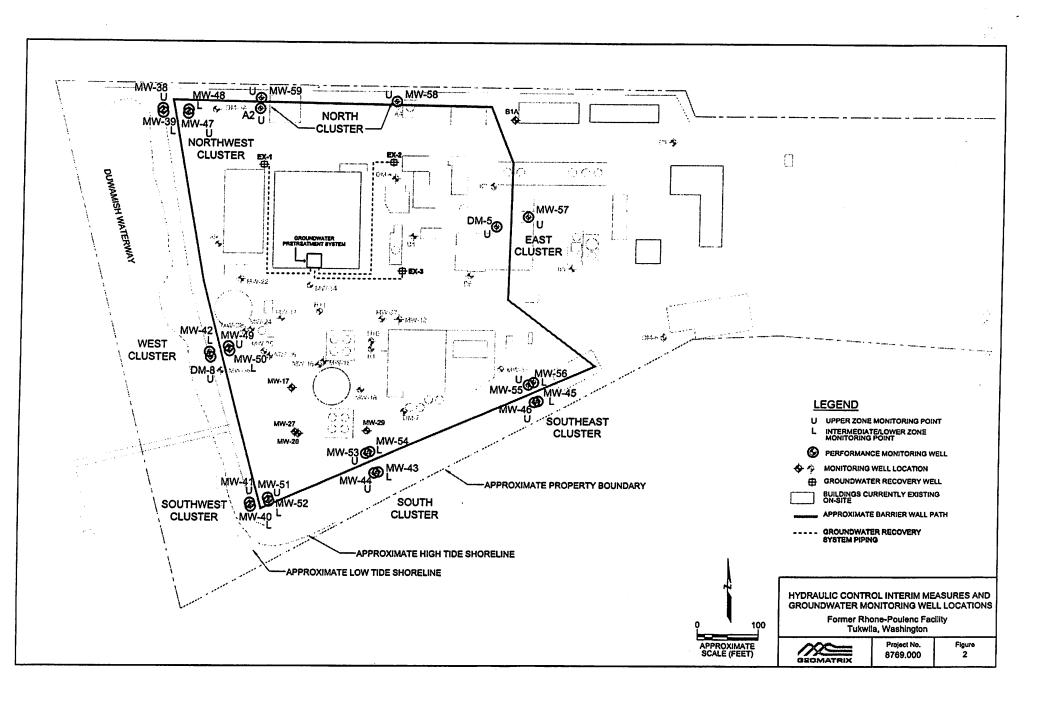
Location	Analyses (Circle)	Sample Date and Time	
Filter Influent	TSS, FOG, BTEX, pH	7-29 1/40	
Lead GAC Effluent	FOG, BTEX	7-29 1145	
Lag GAC Effluent	FOG, BTEX, pH	7-29 1155	

Date of Visit: 7-29-04 Field Representative (Print and Sign):	J. AmBross.	OLA

Maintenance Issue (Attach Supporting Information as Needed)
54500m 000
Resolution (Attach Supporting Information as Needed)
STATEM OFF WONKING ON IT

Responsible Party (Print and Sign): TINNBUSE ALO Date: 7-27-04





Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	4	BB, etc.)
Bag Filter	7	
GAC Units	7	`
Pressure Gauges/Flow Meters	17	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	A	1 -=
EX-2 Flow (Inst./Total)	gpm/gallons	0	1 1753220
EX-3 Flow (Inst./Total)	gpm/gallons		1080118
Filter Influent Pressure	psi	0	11357218
Lead GAC Influent Pressure	psi	<u> </u>	
Lead GAC Effluent Pressure	psi		

STANKE

## Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Danding
Treatment System Flow	gpm		Reading
Water Level – DM-8	Feet	1030	-IAA
Water Level - MW-49	Feet	/630	-2.005
	Tact	1030	~1.033

Data Downloaded (Y/N): \( \square\) Data Converted to Excel (Y/N): \( \square\)

## Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N): \(\neq \neq \)

Location	Analyses (Circle)	· · · · · · · · · · · · · · · · · · ·		
Filter Influent		Sample Date and Time		
	TSS, FOG, BTEX, pH			
Lead GAC Effluent	FOG, BTEX			
Lag GAC Effluent	FOG, BTEX, pH			

Date of Visit: 8/4/04		
Field Representative (Print and Sign):	K M In	
1 *** (1 Imt and Digit)	hard king	TOPESSEN

Responsible Party (Print and Sign): Kullbasse H

Date: Eld od

Maintenance Issue (Attach Supporting Information as Needed)
11 - B - Morimadon as Needed)
·
Pumpsoll. PLC on.
· · · · · · · · · · · · · · · · · · ·
Resolution (Attach Supporting Information as Needed)
bereber TI drisison
·

Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	7	NA
Bag Filter	4	NA
GAC Units	1	NA.
Pressure Gauges/Flow Meters	14	NA

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

7.			
Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	Ð	1 1753220
EX-2 Flow (Inst./Total)	gpm/gallons	8	
EX-3 Flow (Inst./Total)	gpm/gallons	٥	/ 1780118 / 1357218
Filter Influent Pressure	psi	0	1201210
Lead GAC Influent Pressure	psi	A	
Lead GAC Effluent Pressure	psi	0	
TOTALIZE GP	MIDIA / MI	0	613 714

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1177	144
Water Level – DM-8	Feet	1122	- 1,581
Water Level – MW-49	Feet	1/27	-0 283

Data Downloaded (Y/N): Data Converted to Excel (Y/N): W

#### Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N):\_\_\_\_

Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	pro Date and Time
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Field Representative (Print and Sign): ENN AUSTON

Maintenance Issue (Attach Supporting Information as Needed)
The state of the s
11.0
None
······································
Decolution (A44, 1 G
Resolution (Attach Supporting Information as Needed)
" Mn/L
NONE
·
·

Responsible Party (Print and Sign):\_
Date: 8-13-04

JOHN AMOINOTE

Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	4.	NO
Bag Filter	Y.	NO
GAC Units	9	NO
Pressure Gauges/Flow Meters	19	NO

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	11 33	1 1790390
EX-2 Flow (Inst./Total)	gpm/gallons	0.0	1 1780118
EX-3 Flow (Inst./Total)	gpm/gallons	0.0	1 1357218
Filter Influent Pressure	psi	2.0	135 1218
Lead GAC Influent Pressure	psi	0	<del></del>
Lead GAC Effluent Pressure	psi	0	

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	2847	1106
Water Level – DM-8	Feet	0843	775
Water Level – MW-49	Feet	0843	-1.129

Data Downloaded (Y/N): \_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_

#### Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N):

Analyses (Circle)	Sample Date and Time
	Sample Date and Time
FOG, BTEX	
FOG, BTEX, pH	

Date of Visit: $8-17-04$	•
Field Representative (Print and Sign): Thursnise	
SYSTEM RUNNING O DEFUNT	

Maintenance Issue (Attach Suppo	arting Information of N. J. D.
The state of the s	rting information as Needed)
NONE	
/ - 14	
	and the second material and the second se
Danalustina (A.), 1.0	·
Resolution (Attach Supporting Inf	formation as Needed)
NONE.	
	. ·
· · · · · · · · · · · · · · · · · · ·	

Responsible Party (Print and Sign):\_

Date: 8-13-04

Visual Inspection (Perform Weekly)

Item Above Ground Piping	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Bag Filter	4	
GAC Units	7	
Pressure Gauges/Flow Meters	Ÿ	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

T	Tes (1 CI TOT III	M certa)	
Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	00	1 1029 (20
EX-2 Flow (Inst./Total)	gpm/gallons	0.0	1 1807663 1 1780118
EX-3 Flow (Inst./Total)	gpm/gallons	0.0	
Filter Influent Pressure	psi ()	0.0	1 1357219
Lead GAC Influent Pressure	psi O	<u> </u>	
Lead GAC Effluent Pressure	psi ()	00	
TOTALIZER		1.00	(21405
		,,,	911102

## Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1241	/ 2.CO
Water Level - DM-8	Feet	1347	1.209
Water Level – MW-49	Feet	1247	1000

Data Downloaded (Y/N): \_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_

## Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N): //

Location	Analyses (Circle)	19
Filter Influent	TSS, FOG, BTEX, pH	Sample Date and Time
Lead GAC Effluent	FOG, BTEX, pH	
Lag GAC Effluent		
	FOG, BTEX, pH	

Date of Visit: 8 - 26.04 Field Representative (Print and Sign): JAm B 655	Ala
•	

Maintenance Issue (Attach Supporting Information	as Needed)
M	
Resolution (Attach Supporting Information as Need	led)
NX	
•	

Responsible Party (Print and Sign): AMBROSE

Date: C-26-04

Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	Y.	
Bag Filter	1	•
GAC Units	<del>  '\/</del>	
Pressure Gauges/Flow Meters	1 2	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	Reading	1 1007113
EX-2 Flow (Inst./Total)	gpm/gallons	8	1 1807663 1 1780 118
EX-3 Flow (Inst./Total)	gpm/gallons	X	1 13577.19
Filter Influent Pressure	psi	8	1 135 7617
Lead GAC Influent Pressure	psi	_	
Lead GAC Effluent Pressure	psi	<del>\ \ \ \</del>	

## Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1114	Reading
Water Level – DM-8	Feet	1114	1.137
Water Level – MW-49	Feet	1116	- 1.718

Data Downloaded (Y/N): Data Converted to Excel (Y/N):

## Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N): \_\_\_\_

Location	Amelian (Ct. 1)	-
	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	0-30 /115
Lead GAC Effluent	FOG, BTEX	0 00 100
Lag GAC Effluent		2-30 1/30
B SIIC EMICON	FOG, BTEX, pH	2-30 //20

Date of Visit: 8-30-04
Field Representative (Print and Sign): July B 65 E

JUMB 60SE JUR

Maintenance Issue (At	ach Supportin	g Information :	as Needed)	
-A/A				
Resolution (Attach Sup	porting Inforn	nation as Neede	<b>d</b> )	
NA				·
	·			

Responsible Party (Print and Sign): Doll Ambrose Date: 6-30-04

Visual Inspection (Perform Weekly)

	Item	Inspec (Y/N)	cted Condition (Cracks, leaks, non- operational gauges, etc.)
	Above Ground Piping	Y.	B
GAUGES —	Bag Filter	7	
	GAC Units	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
	Pressure Gauges/Flow Meters	114	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item

EX-1 Flow (Inst./Total) gpm/gallons & 9.33 / 1082635

EX-2 Flow (Inst./Total) gpm/gallons & 1/08/238

EX-3 Flow (Inst./Total) gpm/gallons & 1/38km / 1/16/60, 1082635

Filter Influent Pressure psi 15

Lead GAC Influent Pressure psi 15

Lead GAC Effluent Pressure psi NA NEGO 5 PLESSULO CALL

#### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	17:19	9 194
Water Level – DM-8	Feet	1220	-1656
Water Level - MW-49	Feet	12:20	1-0.493

Data Downloaded (Y/N): Data Converted to Excel (Y/N): V

#### Water Quality Sample Collection (Perform Monthly)

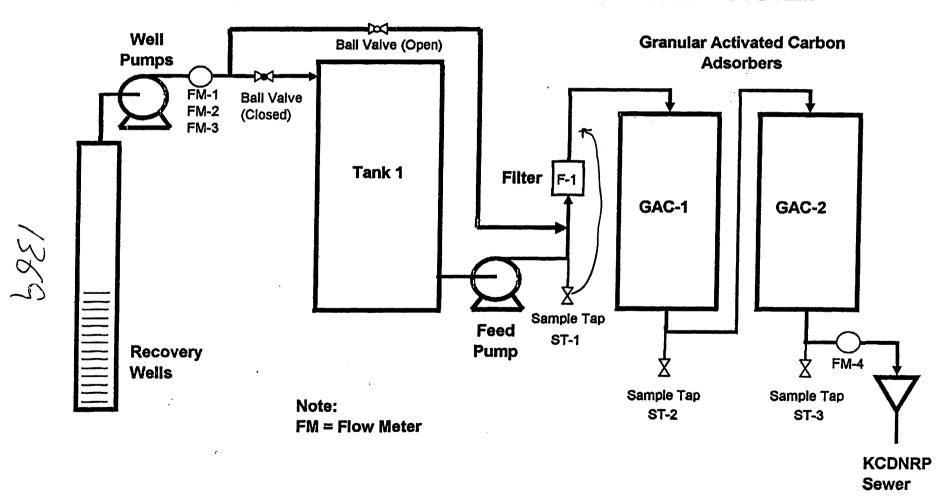
Samples Collected (Y/N): U

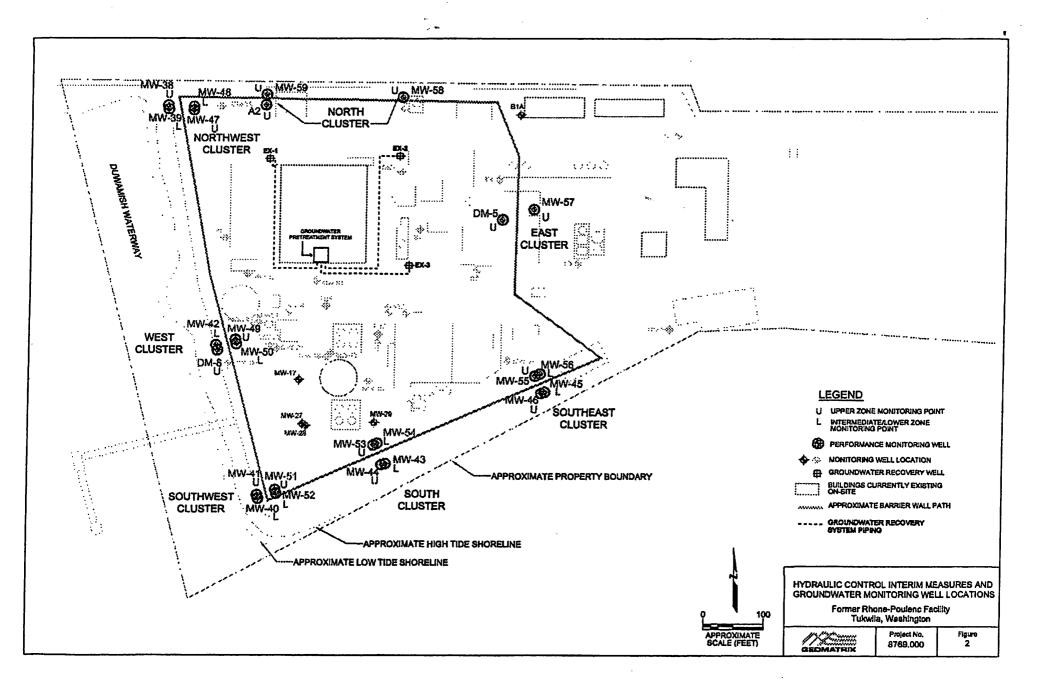
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Date of Visit: 4-21-04 Field Representative (Print and Sign):	T.An Bu	core M	PM.

Maintenance Issue (Attach Supporting Information as Needed)
Try and mation as ficeded)
1.) MIGHT NEED PATEN ON SEALANTA
1.) MIGHT NEED PATEN ON SEALANTO 2.5 AME FOU WORTH OVENLAY MENT AREA 3.) PROBLEM MIGHT NEED PATEN
3) Proclem might ness patch
Resolution (Attach Supporting Information as Needed)

Responsible Party (Print and Sign): JANBILOSE Date: 4-24-04





#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	W	NA
Bag Filter	1	NA
GAC Units	Y	Nist
Pressure Gauges/Flow Meters	Ý	NA

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	Units	Reading	
EX-1 Flow (Inst./Total)	gpm/gallons	9.3	1 1374777
EX-2 Flow (Inst./Total)	gpm/gallons	0.0	1 106/238
EX-3 Flow (Inst./Total)	gpm/gallons	0.0	1 108 7635
Filter Influent Pressure	psi Z		7002022
Lead GAC Influent Pressure	psi /4/		
Lead GAC Effluent Pressure	psi NA	90	2539739

### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm 7 g	1219	91
Water Level – DM-8	Feet	12.15	1147
Water Level – MW-49	Feet	12.16	- A 417

#### Water Quality Sample Collection (Perform Monthly)

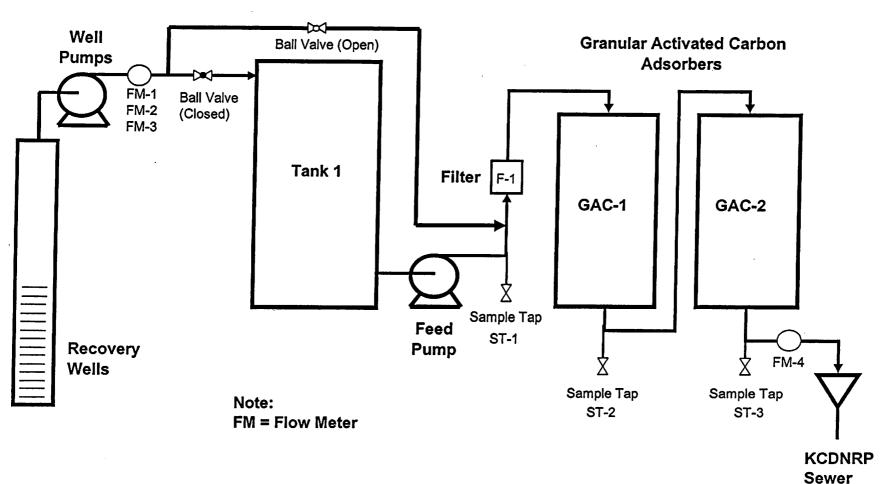
Samples Collected (Y/N):\_\_\_\_\_

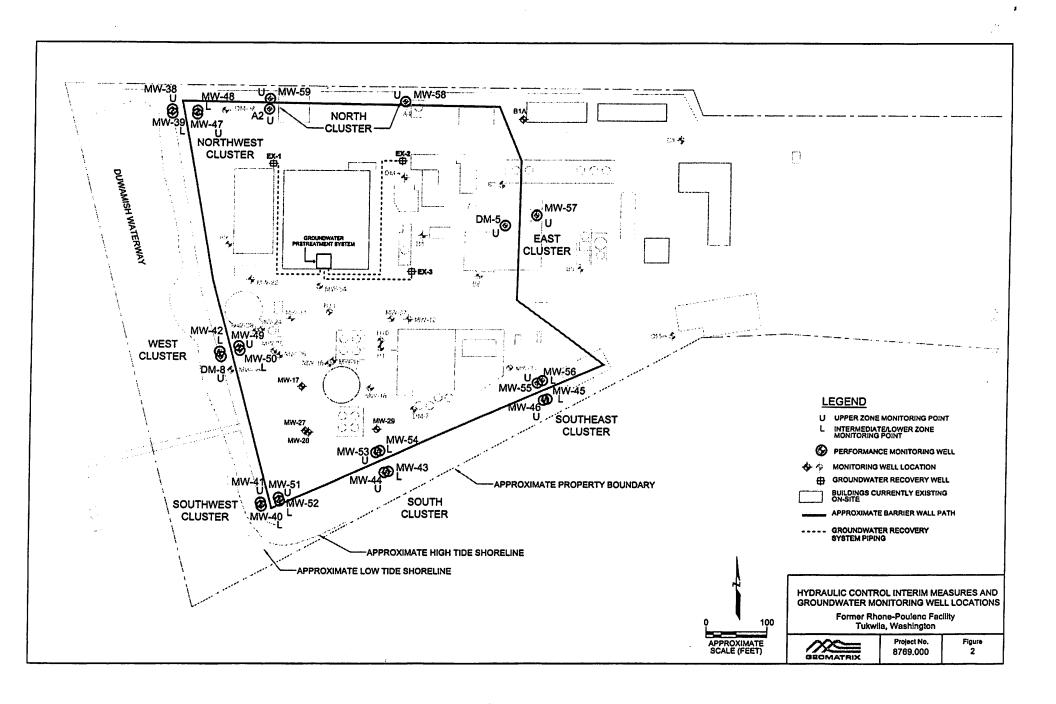
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	4/28 /235
Lead GAC Effluent	(FOG BIEX)	1/28 1150
Lag GAC Effluent	(FOG BTEX pH)	4/28 1300
		1100 1000

Date of Visit: 4/28/04
Field Representative (Print and Sign): John Amskose (Markette Control of Sign): Tohn Amskose (Ma

	Maintenance Issue (Attach Supporting Information as Needed)
1	EMP. FENCE GONE ON GASTSIDE OF SITE AD (Q) LOCATIONS DOONON WESTSIDE OF BLDG LEFT UNSEURE
	Resolution (Attach Supporting Information as Needed)

Responsible Party (Print and Sign): John Dubnoso C





#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	Y.	3 8 , 3 ,
Bag Filter	MV	
GAC Units	1	
Pressure Gauges/Flow Meters	Ý	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Torional (Torional Weekly)				
Item	Units	Reading		
EX-1 Flow (Inst./Total)	gpm/gallons	3 25	1 1451475	
EX-2 Flow (Inst./Total)	gpm/gallons	15,08	11096386	
EX-3 Flow (Inst./Total)	gpm/gallons	0.0	11087635	
Filter Influent Pressure	psi 3	32,0	10,0	
Lead GAC Influent Pressure	psi	37.0	10,0	
Lead GAC Effluent Pressure	psi	1/0		
Dodd Offic Efficient Plessure	psi	IN A		

Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	18159	18195
Water Level – DM-8	Feet	08:59	477
Water Level – MW-49	Feet	09:00	-0597

Data Downloaded (Y/N): Data Converted to Excel (Y/N):

#### Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N):

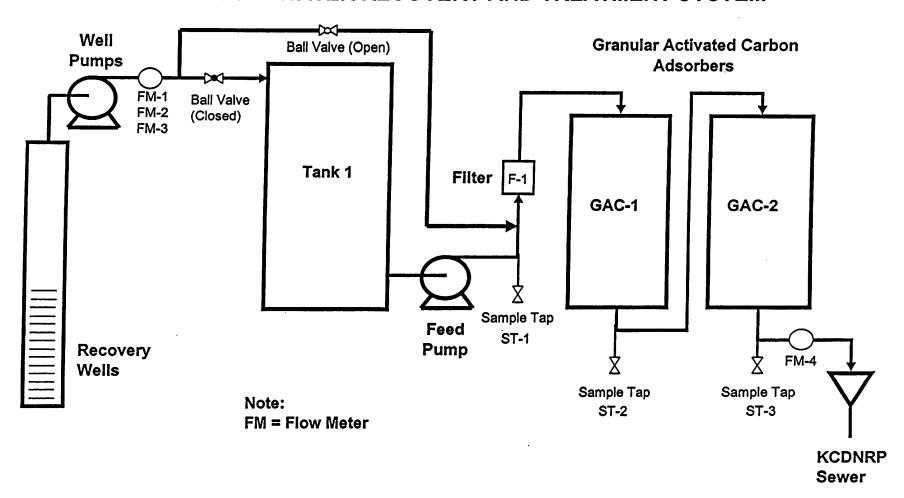
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	Danie Date and Time
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

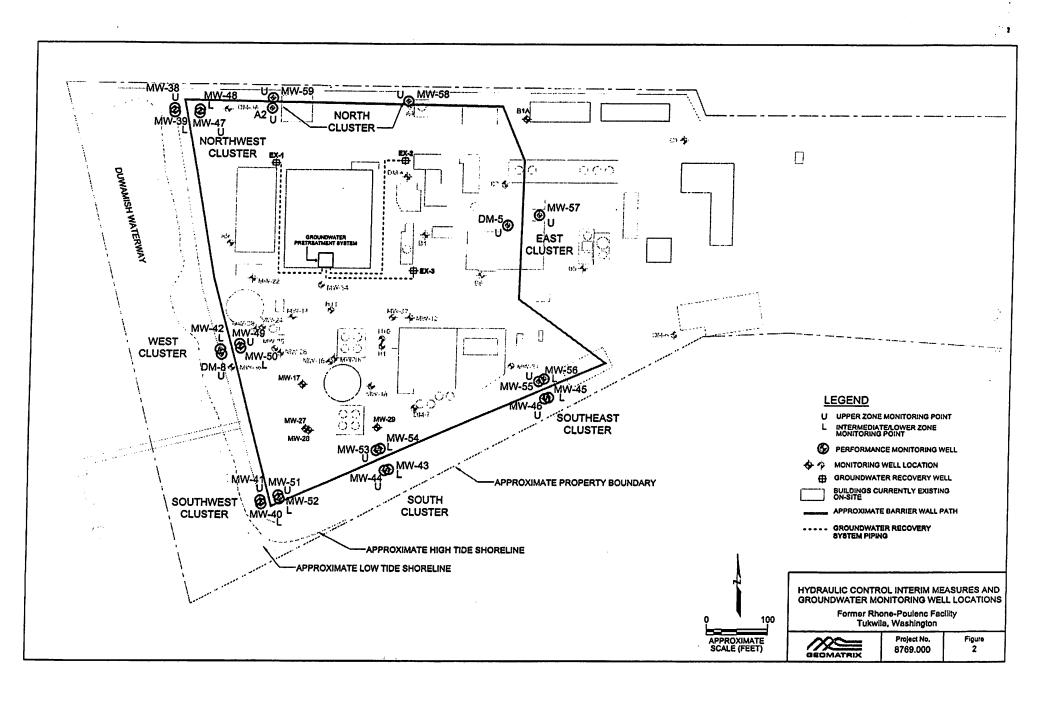
Date of Visit: 5-5-04	1 1
Field Representative (Print and Sign):	NW Mubroso fll
••	

Maintenance Issue (Attach Supporting Information 2)
Maintenance Issue (Attach Supporting Information as Needed)
Resolution (Attach Supporting Information as Needed)
Resolution (Attach Supporting Information as Needed)
Resolution (Attach Supporting Information as Needed)  NEEDE TO PUT PRESSURE GAUGES  BETWEEN CARBON VESSELS AND ONE  Effcuentside

Responsible Party (Print and Sign): JOHN Am Broso JOM

Date: 5-5-04





Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping Bag Filter	<del>  \</del>	
GAC Units	Ÿ	
Pressure Gauges/Flow Meters	ΙÝ	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	Units	Reading 3.31
EX-1 Flow (Inst./Total)	gpm/gallons	1484182 1 1484201
EX-2 Flow (Inst./Total)	gpm/gallons	1497 11247612
EX-3 Flow (Inst./Total)	gpm/gallons	00 108 2635
Filter Influent Pressure	psi	9
Lead GAC Influent Pressure	psi	35
Lead GAC Effluent Pressure	psi	NA IOPE
TOTALIZEN	GALL GALL	

#### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	0937	18776
Water Level – DM-8	Feet	0937	-1114
Water Level – MW-49	Feet	0938	-0,93

Data Downloaded (Y/N):\_\_\_\_\_\_ Data Converted to Excel (Y/N):\_\_\_\_\_

#### Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N):\_\_\_\_\_

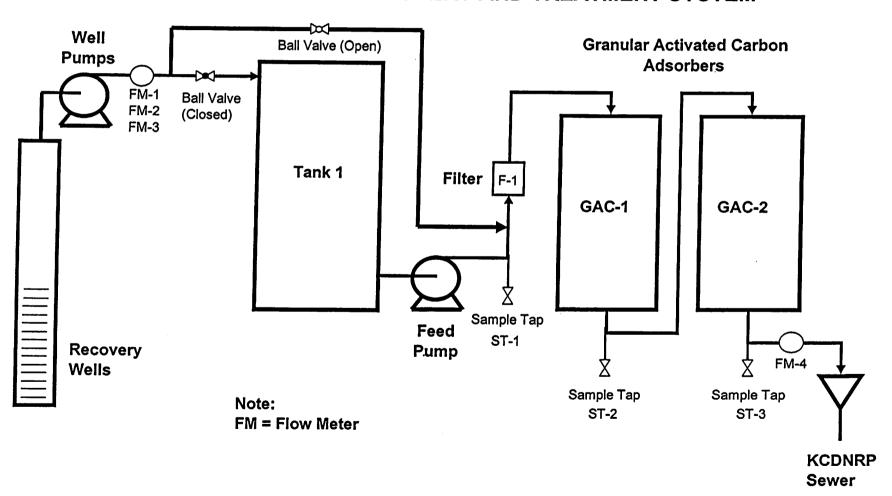
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	- ample Date and Time
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

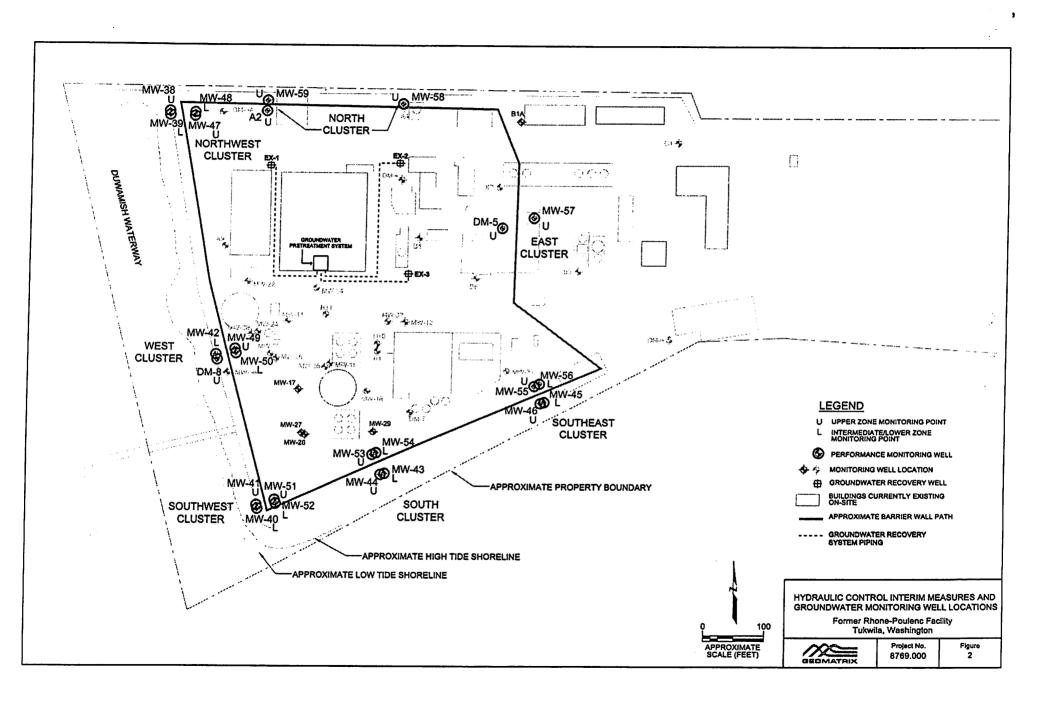
Date of Visit: $5-/2-04$	
Field Representative (Print and Sign): J. M. 185E	

Maintenance Issue (Attach Supporting Information as Needed)	
NOWE	
Resolution (Attach Supporting Information as Needed)	
NONE	

Responsible Party (Print and Sign): SMMBNUSE J.C.

Date: 5-12-04





#### Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	Y	8 8 9 9 9
Bag Filter	Ÿ	
GAC Units	V .	
Pressure Gauges/Flow Meters		

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

	(2 01101111	· · · · · · · · · · · · · · · · · · ·
Item	Units	Reading
EX-1 Flow (Inst./Total)	gpm/gallons	347 /154900
EX-2 Flow (Inst./Total)	gpm/gallons	15.09 / 399481
EX-3 Flow (Inst./Total)	gpm/gallons	0 11082635
Filter Influent Pressure	psi	6
Lead GAC Influent Pressure	psi	35
Lead GAC Effluent Pressure	psi ,	10
TOTALIZER	SPM/GAL	18,65 / 382087

#### Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	Reading
Treatment System Flow	gpm	1951	18 593
Water Level – DM-8	Feet	0951	-11.14
Water Level – MW-49	Feet	0957	-1.74/

Data Downloaded (Y/N): \_\_\_\_\_ Data Converted to Excel (Y/N): \_\_\_\_\_\_

#### Water Quality Sample Collection (Perform Monthly)

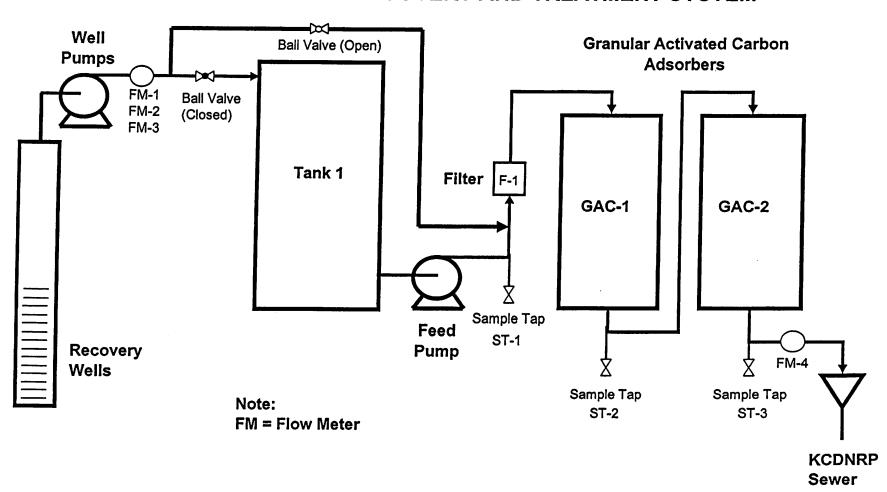
Samples Collected (Y/N):

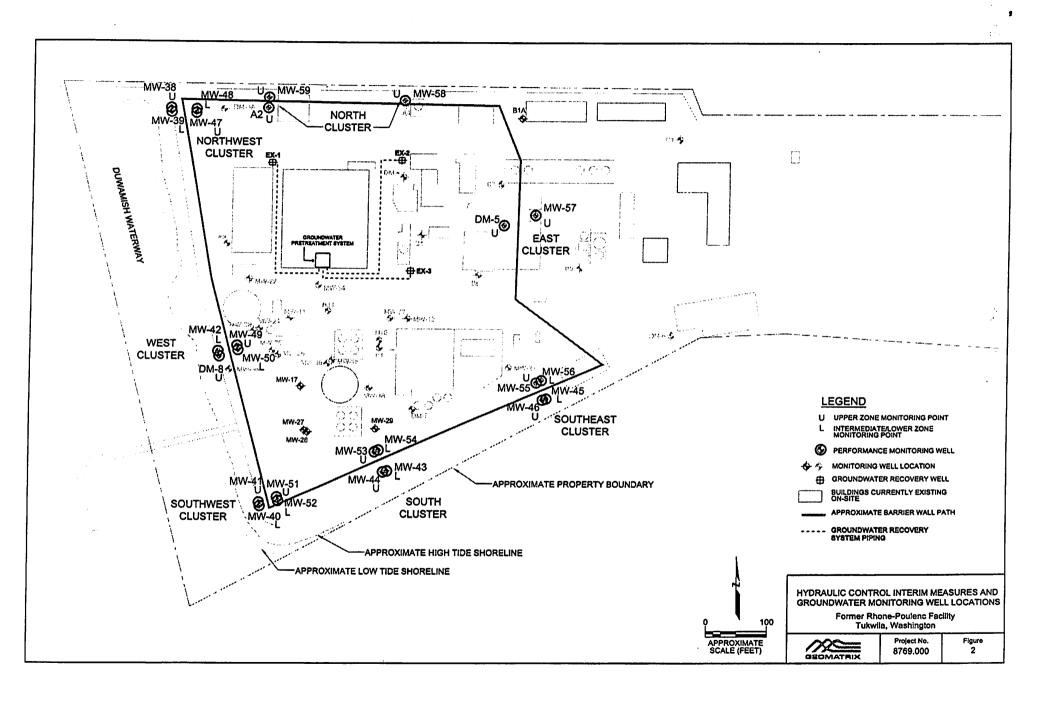
Location	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	Sample Date and Time
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	

Date of Visit: MAY 19 Field Representative (Print and Sign):_	J. Man BROSE	Wa.
	(	

Maintenance Issue (Attach Supporting Information of No. 1.1)
Maintenance Issue (Attach Supporting Information as Needed)
NA
Resolution (Attach Supporting Information as Needed)
NA

Responsible Party (Print and Sign): Jan Bloss Deller Date: 5/19/04

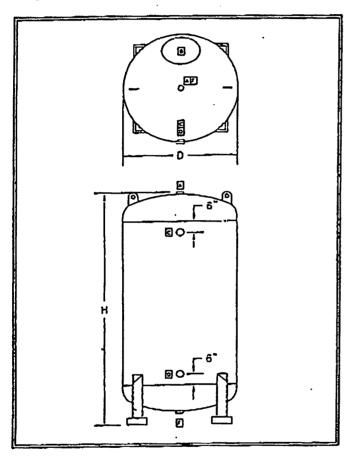


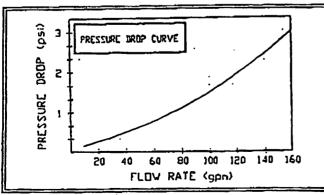


#### Liquid Phase Carbon Adsorbers Non-Code Pressure Rated Models: NCL-36, NCL-42, NCL-48

AHN: Kurt

The Clean Environmental Concepts Model NCL Liquid Phase Carbon Adsorbers are designed for high performance purification of your liquid waste or process stream with the added advantages of flexibility and maximum economy. Featuring welded carbon steel, epoxy lined construction and PVC internals, these adsorbers are strong and corrosion resistant. When your Model NCL Liquid Phase Carbon Adsorber becomes spent, it will readily accommodate vacuum or slurry spent carbon change-out operations. To complete our full service commitment, we offer a wide range of service and disposal options to meet your unique requirements.





#### SPECIFICATIONS:

NCL-	36	42	<u>48</u>
Height (in)	84	88	96
Diameter (in)	36	42	48
Max Flow (gpm)*	55	80	110
Max Pressure (psi)	75	75	75
Max Op Temp (F)	125	125	125
Carbon Capacity: Weight (lb) Volume (ft <sup>3</sup> )	1,000 34	1,500 52	2,000 69
Weights: Empty (lb) Loaded (lb) Operating (lb)	650 1,650 4,200	850 2,350 5,800	1,250 3,250 7,800
Nozzle Schedule: Inlet Coupling (C) Outlet Coupling (D) Vent Coupling (A) Manway (B) (in) Hand-hole (E) (in) Carbon Outlet (F)	3" 3" 2" 11x15 4x6 3"	3° 3° 2° 11x15 4x6 3°	3" 4" 2" 12x16 4x6 4"

\* Flow rates are based on 5 minutes contact time. CEC will recommend the proper contact time for your application.

#### Options:

- 20" to 72" diameter adsorbers in 6" increments
- Additional vessel height for back wash capacity
- Stainless steel internals
- Carbon Outlet ball valve for shirry discharge
- Vent/pressure gauge/sample port assembly
- Skid mounting
- Influent/effluent quick connects
- Pipe rack for series/parallel/single flow

These units are manufactured in accordance with the specifications disclosed herein. No warranty, expressed or implied, is made relating to the suitability of the product for any particular application or purpose.

#### CLEAN ENVIRONMENTAL CONCEPTS, INC.

P.O. Box 745, Vancouver, WA 98666 Tel: (360) 699-7392 Fax: (360) 695-0358

Page 1 of 2

#### Filter-Bag Housings

For information about micron size, see page 320 . For filter bags, see pages 328-331 .

#### **Easy Access Filter-Bag Housings**

Access your filter bag quickly by loosening the polypropylene knobs on these top-loading flat-lid housings. All have an upper side inlet and a lower side outlet, Viton O-ring seal, polished exterior, and three legs with 5/8" diameter mounting holes. Cover has two 1/4" ports (unless noted) for pressure gauge and vent valve. Aluminum housings have a Type 304 stainless steel basket with 9/64" dlameter perforations. Stainless steel housings have a Type 316 stainless steel basket with 9/64" diameter perforations. Connections: NPT female.

Pipe	Max. Flow,	Drain Size,	Max.	Housing	Ali Max,	oy 6061 Alumi	กนาท	Type Max.	316 Stainles	s Steel
\$ize	gpm	NPT Fomale	Pressure	HŁ.	Temp,		Each	Temp.		Each
5" Di	ia. Hou	sings with T	hree 14"	High Leas						Eaci
For Ti	rade Siz	e 3 Filter Bags								
3/4"	25	1/2"	300 psi	12 1/2"	250°F	6870K57 0	\$235.85	honer	I cocomo e n	
1"	25	1/2"	300 psi	12 51/64"	250°F	6870K58 °			9298T31 º	\$494.5
For Tr	rade Siz	o 4 Filter Bags		1.20201	2001	0070836	235,65	300°F	9298T32 º	505.4
3/4"	50	1/2"	300 psi	18 1/2"	250°F	6870K59 4	004.45	haran.		
1"	50	1/2"	300 psi	18 51/64"	250°F			300°F	9298T41 º	560.4
65/8	" Dia.	Housings wi	th Three 2	7° U:-b 1	POOL L	6870K61 °	264.15	300°F	9298T42 °	571.4
For Tr	ade Siz	e 8 Filter Bags	31 1111 66 2	Z Mign L	egs					
1 1/2"		3/4"	200 psi	24 45/64"	DE00E					
2"	100	3/4"	200 psi	25"	250°F	6870K32	514.15		9298T81	769.2
or Tr		9 Filter Bags	200 bei	<u> </u>	250°F	6870K33 🏚	523.59	300°F	9298T82	791.2
1 1/2"		3/4"	200 psi	h4 454548	bear					
2"	150	3/4"	200 psi	34 45/64"	250°F	6870K34	575.47		9298T91	934.0
			ZUU psi	35"	250°F	6870K35	584.91	300°F	9298T92	1021.9
A T	a. Hou:	sings with TI 1 Filter Bags	iree 22" F	ligh Legs					•	
2"	H00	3/4°	MEG	<u> </u>						
-	100	3/4"	150 psi		250°F	6870K21	580.19	300°F	9298T11	857.14
			150 psl	23"	250°F	6870K23	641.51	300°F	9298T12	945.0
or in	220	2 Filter Bags	L							
-	220		150 psi		250°F	6870K24	650.94		9298T21	867.03
<u> </u>		3/4" e_1/4" NPT fen	150 psl	37"	250°F	6870K26	707.55	300°E	9298T22	1054.95

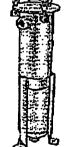


You can use either a standard Trade Size 2 filter bag or the absolute-rated ultra-high capacity filter cartridge designed especially for these housings (sold separately below). Housings seal and open easily and quickly with three swing bolts and a Viton O-ring seal. They have a 2" upper side inlet and bottom outlet, and two 1/4" gauge ports. Housings include a Type 304 stainless steel basket with 9/64" diameter perforations and three 22" high legs with 5/16" diameter mounting holes. Max. temperature is 400° F.

	Max. Flow	Drain Size, NPT Femalo	Max. Pressure	Housing Size, Dia. x Ht.	Carbon Steel Each	Type 304 Stainless Steel Each	Type 316 Stainless Steel Each
2"	150 gpm	3/4"	150 psi	8 5/8" x 45"	9307T1 \$736.43	9307T4 \$1511.63	

All have a special pleat design with prefiltration and final filtration layers for high efficiency and are absolute rated. Made of polypropylene, they have an EPR O-ring and stainless steel handle. Overall size ls 6 1/4" OD x 2" ID x 35" Lg. Max. temperature is 225° F.





0327

Page 2 of 2

Micron Size		Each
0,5	9307711	\$342.64
2	9307T12	327.13

Micror	i
Size	Each
5	9307T13 \$286.82
10	9307T14 277.52

Micron	
Sizo	Each
20	9307T15 \$257.36
40	9307T18 221.71

Micron	
Size	Each
70	9307T17 \$207.75

#### **ASME Code Filter-Bag Housings**

Manufactured in accordance with the ASME (American Society of Mechanical Engineers) boller and pressure vessel code Section VIII, Division 1, UM stamp. Use for filtering liquids, gases, and potable and process water. The hinged cover has swing bolts with eye nuts for easy opening and a single O-ring design that ensures a positive seal. Housings have a side inlet and bottom outlet. Furnished with a Type 316 stainless steel basket with 11/64" dlameter perforations for Trade Sizes 3 and 4, and 1/8" dlameter perforations for Trade Sizes 2. Max. pressure is 150 psl; max. temperature is 250° F. Housings with Buna-N O-ring have three legs with 9/16" x 7/8" mounting slots. Connections: NPT female.

					•					
Size	gpm	Drain Sizo, NPT Female	Dia. x Ht.	Basket Lg.	Carbon Steel Each	Type Stainles		Type Stainless		
Wit	ı Vito	n O-Ring a	nd Without Leg	S						
For 1	rade \$	ize 3 Filter B	ags							
1	20		6 3/4" x 18 3/5"	7°		TE40CEVE4	£400.0=	T		
For 1	rade S	ize 4 Filter B	ags	<u> </u>		191009891	5400.67	51665K61	\$513.33	
1"	35		8 3/4" x 23 13/16	12 1/2		- 51685K53	500.00	15400000		
	35		6 1/4" x 23 1/2"	12 1/2"		- 51665K54		51665K63	546.67	
Witt	Bun	a-N O-Ring	and Three 21 3	1/4" His	th Lone	-131003134	533.33	51665K64	593.33	
For T	rade S	ize 2 Filter B	803	7	in negs					
7"				30"	51665K15 \$1071.64					



Without Legs

#### ASME Code Over-the-Top Filter-Bag Housings

An integral pipe from the top side inlet directly feeds the liquid being filtered over the top of your filter bag. This flow-through-top design provides superior bag sealing, preventing any liquid from getting through the housing without going through the filter bag. All meet ASME (American Society of Mechanical Engineers) boiler and pressure vessel code Section VIII, Division 1. All have a bottom outlet. Cover is domed and seals firmly with swing-bolts. Each housing has two 1/4" NPT female vent ports and three 24 1/2" high legs with 3/8" dia. mounting holes. Furnished with Buna-N O-rings and a Type 316 stainless steel basket with 5/32" diameter perforations. Max. temperature is 250° F. Connections: 150-lb. ANSI flange with 2" pipe size.

Pipe Size	Max. Flow, gpm	Drain Size, NPT Female	Max. Pressure	Housing Ht.	Carbo	n Steel Each	Type Stainles	316 35 Steel Each
For T	rade Size	1 Filter Bags						Eacil
2° For T	90 Cado Siza	1/2" 2 Filter Bags	150 psi	21 1/4"	9306T11	\$1493.48	9306T16	\$2230.43
2	180	1/2"	150 psi	70.740	1			
	10	1~~	proc psi	36 3/4"	9306T22	1565.22	9306T28	2419.57



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Page 1 of 2

## Filter Bags

For filter-bag housings, see pages 325-327 . For information about micron size, see page 320 .

## **About Filter Bags**

Filter bags serve as filtering media in filter bag housings. They may also be used in adapter head or slip-on applications that do not use housings. Filter bags are efficient, economical, and easy to change, while offering high flow rates with low pressure drops. They provide good dirt-holding capacities, trapping dirt within the bag.

Types of Bags- We offer bags that fit into standard housings, slip-on bags that do not require a housing but rather a clamp or

3	_	For H	ousing
	TradeSizo	Dia.	Lg.
:		8" to	-
	1	8 1/2"	16" to 17"
		8" to	
:	2		32
-		4 1/2" 10	B" to
-	3	5"	8 1/4"
3		4 1/2" to	<del>,</del>
3	4	5"	14"
:		6" to	
-	8	6 1/2" 6" to	20" to 22"
3	9	6" to	
3	9		31" to 33":
÷	VIII. (1111-11)	8 1/2" bo	War ar work a court, and
;		9"	34"
•			

wire, and grab-on bags that do not require a housing but rather a threaded adapter head. Construction- Sewn-seam bags are the most common, economical, and easy to handle. Heat-welded seam bags have no needle holes or loose threads that could contribute to fluid contamination.

Micron ratings- Absolute-rated filter bags will retain at least 90% of particles of the specified micro size. All other bags will retain particles, but not to ar percent efficiency. Often referred to as nominal rate To acheive the desired filtration, select a bag with a micron size smaller than the particles you want to filter.

Bags with a glazed finish have minimal fiber migration (contamination from fiber filter media, suc as felt). Filter bags are not reusable, unless noted. To order a filter bag for your housing, use the following tables as a guide.

		Organic Solvents	Petroleum Oils	Alkalles	Organic Acids	Mineral Acids
Polyester	Excellent:	Excellent :	Excellent :	Good .	Good	Good
Polypropylene	Excellent	Good	Fair	Excellent:	Excellent !	Good
Nylon Nomex	Good	Excellent	Excellent	Good	Fair	Poor
Young	Good :	Excellent	Excellent	Good	Fair	Poor

## **Felt Filter Bags**



These felt filter bags have sewn construction (except 6835K, which have heat-welded construction) and a glazed finish (except 51635K, which have no finish). Polyester Felt Bags- A good general-purpose media bag manufactured with a single layer of felt media. Heavy Duty Polyester Felt Bags- Filter heavy metallic particles and extremely viscous liquids such as tar without tearing. Interwoven polyester mesh provides extra strength to hold heavy particles. Polypropylene Felt Bags- FDA compilant. Nomex Felt Bags- For high temperature applications in the harshest environments.

Dla.	Size, x Lg.	Size	Max. Flow, gpm	Micron	5 Micron	10 Micron	25 Micron	50 Micron	100 Micron	200 Micron		ach 10-Up
Poly	rester F	elt Bag	s with	Galvanized	Steel Reta	Ining Ring	and Woven	Polyester i	Inndia, Mar	Toma is i	AAAF.	.о-ор
		_		10.021(1)	5182K12	5162KB1	5162K14	5182K15	5162K16	5162K91		
_	32" x 14	-	50	5162K72	5162K18	5162K82	5162K21	5162K22	5162K23		_	0 \$1.88
	2" x 21"		100 .	5162K73	5162K51	5162K83	5162K53	5162K54		5162K92	3.08	
	2° x 32°		150	5162K74	5162K61	5162K84	5162K63	5162K64	5162K56		3.72	
7" x	16 1/2"	1	100	5162K75	5162K34	5162K85	5182K36		5182K86		6.05	
7" x 2	32"	2	220	5162K76	5162K44	5162K86		5162K37	5162K39		3.72	2.91
8 1/4	" x 34"	12	275	5162K57	5162K58		5162K46	5162K47	5162K49	5162K96	6.36	4.38
Heav	v Duty			Bane will	Combon 64	5162K59	5162K87	5162K88	5162K89	5162K97	6.60	5.16
		1		Cods With	Carbon St	eei Ketainii	ig Ring- Ma	X. Temp. Is	325°F			
		- '	-	•	•	J	ı				_	



With Carbon Steel Retaining Ring

4" x 8 1/4"	з	20	6835K28	6835K27	6835K28	6835K29	6835K31	8835K32	6835K33	<b>3</b> .28	2.89
4" x 14"	4	35	6835K34	6835K35	6835K36	6835K37	6835K38	6835K39	6835K41	3.68	
5 1/2" x 22"	_	60	6835K42	6835K43	6835K44	6835K45	6835K46	6835K47	6835K48	4.08	3.58
5 1/2" x 33"	9	100	6835K49	6835K51	6835K52	6835K53	6835K54	6835K55	8835K56	8.96	6.19
7" x 16"	1	65	6835K11	6835K12	6835K13	6835K14	6835K15	6835K16	6835K17	3.91	3.50
7° x 32°	12	125	6835K18	6835K19	6835K21	6835K22	6835K23	COSCUSA	COSCIONE	200	
Polypropyle 4 3/32" x 8"	one Fe	t Bags	with Polypr	opylene Re	taining Rin	g and Wove	en Polyprop	vlana Hanc	Ib. May To		200°E
	_		010301(11	S Lyckol C	1 0 1 5 9 5 K 1 3	I 51595K14	I 51595K15	51505K17	K1505V10	2 20	2.54
4 3/32" x 14		50	31383KZ1	51595K22	I 51595K23	51595K24	51595K25	515051/27	51505V20	4 22	3.06
7" x 16 1/2"	_	90	10000001	21292K52	51595K53	I 51595K54	51595K55	51505K57	51505VE9	4 00	3,58
7" x 32"	2	180	IDIDDDNDII	101095862	1 51 5Q5K63	5150E <i>VEA</i>	# E4505Vcc	CAPORIZON	E4 E5 E14 E5	6 78	4.88
Polypropyle	ene Fel	t Bags	MINI GSIASU	IZCO Steel	Ring and W	OVER Nylon	Handle- Ma	y Tomo is	200°E		4.00
2 2 X Z V	Ρ	1/3	210901/21	51595K32	51595K33	51595K34	51595K35	51505K27	5150EV20	5 32	3.91
	9	90	21232K41	51595K42	_51595K43	51595K44	51595K45	51595K47	51595KAR	6 16	4.53
8 1/4" x 34"	12	275	1010001/11	31595K/21	51595K73	51505k7 <i>A</i> i	E4E0EV7E	EACOCKTT	C45051455		
Nomex Fett 4" x 8"	Bags v	vith Ty	pe 304 Stain	less Steel i	Retaining R	ing and Wo	ven Nomex	Handle- M	av Temo l	2.400	25.14
		<u> </u>	31000KT1	51635K12	51635K13	51635K14	51635K15	51635K17	51635K18	7 97	6.37
4" × 14"	4	50	31033KZ1	\$1\$3\$K22	51635K23	<b>51635K</b> 24	51635K25	51635K27	51835K28	9.75	7.80
	8	75	21032831	57835K32	51635K33	51635K34	51635K35	51835K37	51635K98	12 91	11 20
	9	90	21033141	31035K42	51635K43	51635K44 I	51635K45	51635K47	51635K/8	46 62	45 24
	1	90	210001	21032K62	51635K63	51635K64 I	51635K65	51635K67	KIRSEVED	14 20	44 70
	2	180	2103367	31033K/Z	51635K/3	51635K74 I	51R35K75	RIRAEKTY	51635K78	24 78	10.83
8 1/4" x 34"	12	275	51635K26	51635K36	51635K46	51635K56	51635K66	51635K76			
<u> 1/4" x 34"</u>	12	275	51635K26	51635K36	51635K46	51635K56	51635K66	51635K76		28.21	

## Two-in-One High-Capacity Felt Filter Bags



Two bags in one, these high-capacity filter bags have an inner bag, which acts as a prefilter for coarser particles, and an outer bag, which filters finer particles. For example, the 5/1 micron size bags have an inner bag that acts as a prefilter to remove particles 5 microns or larger; an outer bag removes particles 1 micron and larger. As a result, they have 2 to 3 times the life and dirt-holding capacity of conventional felt filter bags. Bags have sewn construction and a glazed finish.

Bag Size, Dia. x Lg.	Trade Size	Max. Flow, gpm	5/1 Micron	10/5 Micron	25/10 Micron	50/25 Micron	100/50 Micron	200/100 Micron	4 ^	ich 10-Up
Polyester Fe 300°F	k Bags	with Type 30	4 Stainless	Steel Retai	ning Ring a	end Woven	Polyester I	landle- Ma	c. Temp	). is
4 3/32" x 8"	3	25	5726K31	5726K32	5726K33	5726K34	5728K35	5726K36	64.40	20 C
4 3/32" x 14"	4	50	5726K41	5726K42	5726K43	5726K44	5726K45	5726K46	\$4.48	
5 1/2" x 21"	8	100	5726K51	5726K52	5726K53	5726K54	5726K55	5726K58	5.81	4.7
5 1/2" x 32"	9	150	5726K81	5726K62	5726K63	5726K64	5728K65	5726K66	7.00	5.6
7" x 16 1/2"	11	100	5726K11	5726K12	5726K13	5726K14	5726K15	5726K16	9.04	7.3
7" x 32"	2	220	5726K21	5726K22	5726K23	5726K24	5726K25	5726K26	7.84	6.13
3 1/4" x 34"	12	275	5726K71	5728K72	5720V72	ETODICTA			11.20 15.91	8.79 10.9
Polypropyler Temp. is 200° 3/32" x 8"				ss Steel Re	baining Ring	and Wove	n Polyprop	ylene Hand	ilo- Me	X,
+ 3/32 x 6 + 3/32" x 14"	3	25	5783K31	5783K33	5783K34	5783K35	5783K36	5783K37	4.25	3.50
	4	50	5783K41	5783K43	5783K44	5783K45	5783K46	5783K47	6.16	4.72
1/2" x 21"	8	100	5783K51	5783K53	5783K54	5783K55	5783K56	5783K57	7.40	6.13
1/2" x 32"	9	150	5783K61	5783K63	5783K64	5783K65	5783K66		8.83	7.34
	1	100	5783K11	5783K13	5783K14	5783K15	5783K16	5783K17	8,17	6.13
" x 32"		220	5783K21	5783K23	5783K24	5783K25	5783K28		11.67	8.75
1/4° x 34°	12	275	5783K71	5783K73	5783K74	5783K75	5783K76		15.91	10.94

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# RHONE-POULENC FACILTIY GROUNDWATER EXTRACTION AND TREATMENT SYSTEM OPERATING RECORDS

Formal operating and maintenance logs and inspections were not documented for onsite operations associated with the groundwater discharge and treatment system from Summer 2003 to April 2004. Due to a sustained craft labor presence on the site, maintenance and inspection activities were performed incidental to ongoing site activities and no documentation specific to system maintenance and inspection was generated. Maintenance and inspection activities included the checking of gauges and flow meters and visual inspection of system components. During this period, system operation and maintenance was discussed routinely between RCIE and its consultants and subcontractors at meetings held at both on-site and off-site locations.

A Site Operation, Monitoring, Inspection, and Maintenance Plan was finalized and submitted to EPA in April 2004. A formal inspection and maintenance process commenced at this time.

The following is a general summary of O&M activities.

### SUMMER 2003 to APRIL 2004

The groundwater extraction and treatment system was started on August 4, 2003. A discharge permit from the King County Industrial Waste Program was previously issued with an effective date of May 14, 2003. The original permit authorized a discharge of 15,000 gallons per day. RCIE requested an increase discharge to 30,000 gallons per day on September 15, 2003 due to mechanical difficulties associated with the startup and commissioning of the pretreatment system. King County approved the request to December 9, 2003. RCIE requested a second extension in December 2003 which the County also approved to March 9, 2004. The second extension request was necessary due to continuing mechanical problems and record rainfall at the site. On February 17, 2004 RCIE requested a modification to the discharge permit. This modification was a request to discharge at 75 gpm and to use the on-site steel tank as temporary storage. The County approved this request to March 9, 2004. On April 1, 2004 RCIE submitted an application for a new discharge permit requesting a discharge rate of 45 gpm. The County is currently reviewing the permit application and has approved the 45 gpm discharge rate in the interim during the review process.

RCIE has submitted four quarterly self-monitoring reports to King County. The reported flows are in the table below.

Date	Flow (Gallons)	Date	Flow (Gallons)
Aug. 2003	85,463	Dec. 2003	651,744
Sept. 2003	336,823	Jan. 2004	624,960
Oct. 2003	522,228	Feb. 2004	470,220
Nov. 2003	295,032	Mar. 2004	879,943

Analytical results from all discharge sampling/analysis fell well below King County discharge criteria. Analytical data has been included in this submittal.

Based on a review of our labor records, during the Summer 2003 to April 2004, RCIE had the equivalent of one full time person at the site performing miscellaneous construction work and groundwater discharge and treatment system operation, maintenance, and inspection.

On October 31, 2003 a major shut down of the system occurred. The pumping system at the existing on-site pump station failed. This pump station is used to pump discharge from the pretreatment system to the County sewer system. The pretreatment system remained operable, but this failure precluded discharge to the County sewer system. This pump station was repaired and discharge resumed on November 18, 2003. Several other minor shut downs have occurred, but none of these shut downs were for extended periods.

## **APRIL 5, 2004 TO PRESENT**

In conjunction with submitting the Site Operation, Monitoring, Inspection, and Maintenance Plan, in April 2004 RCIE began maintaining weekly inspection reports for the groundwater discharge and treatment system.

# **Treatment System Inspection Log**

Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping	Y	8-8-1, 111)
Bag Filter	1	
GAC Units	4	
Pressure Gauges/Flow Meters	7	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item	(2 02 102 112	Treckly		
	Units	Reading		1400
EX-1 Flow (Inst./Total)			1,219,5	42 KB
	gpm/gallons	9.3	1 294 07	42 KISO
EX-2 Flow (Inst./Total)	gpm/gallons		<u> </u>	
EX-3 Flow (Inst./Total)				NOT RUNNING
	gpm/gallons		./	
Filter Influent Pressure	psi Z.O			
	P31 Z.O			
Lead GAC Influent Pressure	psi 14			
Lead GAC Effluent Pressure	<del></del>			
Land Dill Dillucht I lessure	psi MA			

# Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	T		
	Units	Time	Reading
Treatment System Flow	gpm		
Water Level - DM-8		10:05	9.16
	Feet	10:05	-1.3
Water Level - MW-49	Feet	10:10	
		18.78	1462

Data Downloaded (Y/N): Data Converted to Excel (Y/N): N

# Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N): \*\*

Location	A 1	-
	Analyses (Circle)	Sample Date and Time
Filter Influent	TSS, FOG, BTEX, pH	7
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent		
	FOG, BTEX, pH	

	Date of Visit: 4/7/04  Field Representative (Print and Sign): KDRESSED / Kennesses	<b>N</b>
--	--	----------

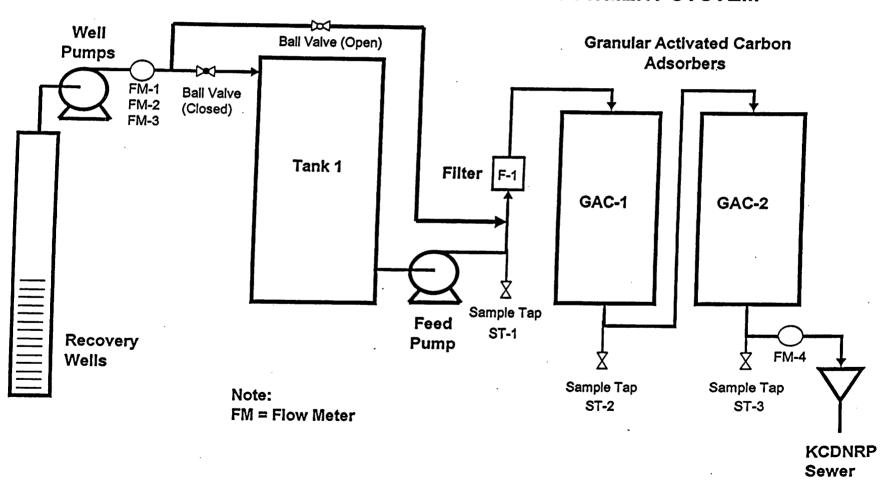
# Maintenance Issues Resolution Form

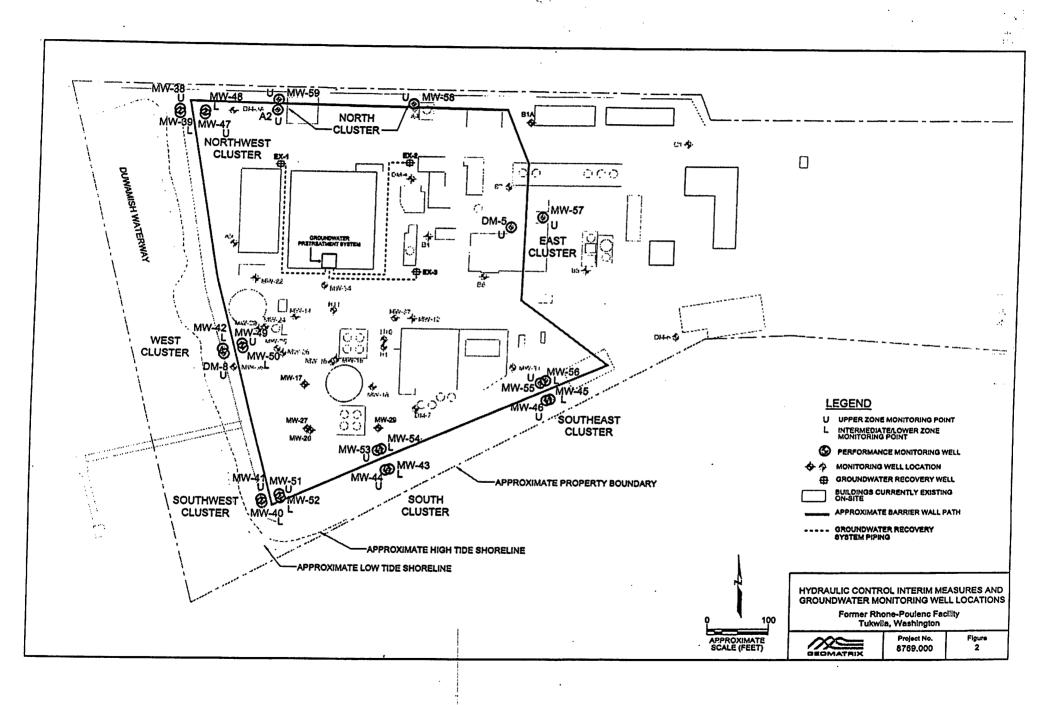
Maintenance Issue (Attach Supporting Information as Needed)	
EX! EXZ NOT RUNNING.	
TEMP FERRE REPAIRS IN FEW LOCATIONS	
-	
·	
Resolution (Attach Supporting Information as Needed)	

Responsible Party (Print and Sign): K. PRESSED / Kundhansen

Date: 4/7/04

FIGURE 3
SCHEMATIC FLOW DIAGRAM
FORMER RHONE-POULENC SITE
GROUNDWATER RECOVERY AND TREATMENT SYSTEM





# **Treatment System Inspection Log**

Visual Inspection (Perform Weekly)

Item	Inspected (Y/N)	Condition (Cracks, leaks, non- operational gauges, etc.)
Above Ground Piping Bag Filter	Y	55,440)
GAC Units	3	
Pressure Gauges/Flow Meters	+	

If problems noted, complete and attach a maintenance resolution form.

System Operation Measurements (Perform Weekly)

Item The Transfer of the Item				
Units	Reading			
gnm/gallong				
	9.1 /1,140,623			
psi Z				
psi 15				
	Units gpm/gallons gpm/gallons gpm/gallons psi 2			

NOTRUMONG

# Data Recorder Readings and Download (Perform Weekly, Download Monthly)

Item	Units	Time	
Treatment System Flow		1 mile	Reading
	gpm	11:30	917
Water Level - DM-8	Feet		
Water Level - MW-49		11:35	1-1.4
	Feet	11:35	-48

Data Downloaded (Y/N): 1

# Water Quality Sample Collection (Perform Monthly)

Samples Collected (Y/N): \_\_\_\_\_\_\_

Location	Analysis	
Filter Influent	Analyses (Circle)	Sample Date and Time
	TSS, FOG, BTEX, pH	
Lead GAC Effluent	FOG, BTEX	
Lag GAC Effluent	FOG, BTEX, pH	
	(100, B1EA, pH	

Date of Visit: 4/14/04	
Pate of Visit: 414 04 Field Representative (Print and Sign): KPRESSEN / Kull Number	
Mark Diver	

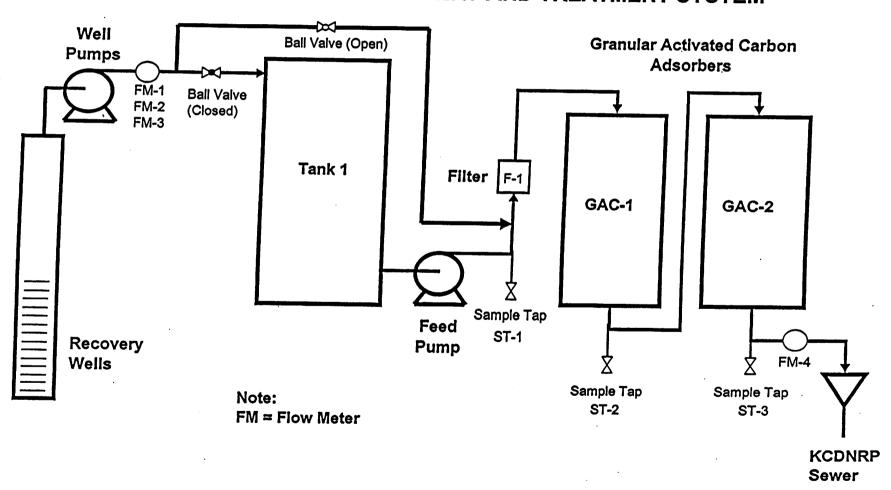
# **Maintenance Issues Resolution Form**

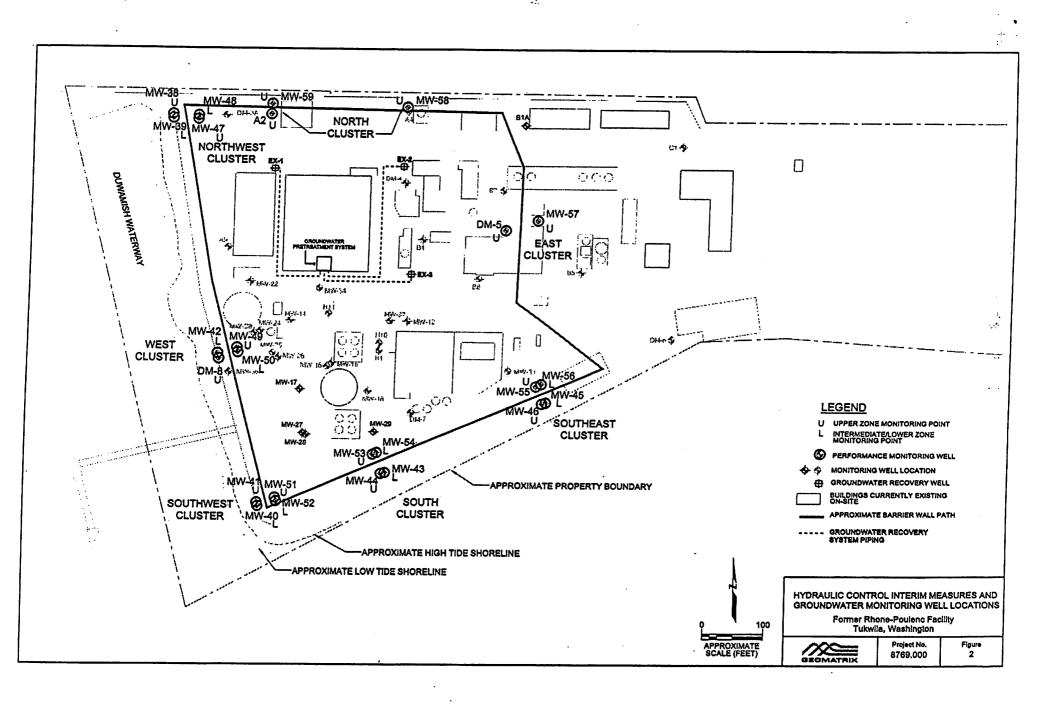
Maintenance Issue (Attach S	Supporting Information as Needed)	
REPOURS TO TEMP.		
Resolution (Attach S		· 
Resolution (Attach Supportion	ng Information as Needed)	
• .		

Responsible Party (Print and Sign): K. DRESSEN/Kull Pourse

Date: 4/14/04

# FIGURE 3 SCHEMATIC FLOW DIAGRAM FORMER RHONE-POULENC SITE GROUNDWATER RECOVERY AND TREATMENT SYSTEM





system was constructed and being operated in compliance with the approved workplan, entitled "Interim Measures Construction Workplan" dated October 25, 2002.

### **Introduction/Inspection Findings:**

The facility is located at 9229 East Marginal Way in Seattle, Washington. The facility is composed of one large warehouse and one remaining 300,000 gallon above ground storage tank. Several areas of rubble and brush also exist at the site. The large warehouse contains a groundwater treatment system being operated as part of the interim measure implemented at the site in the summer of 2003. The barrier wall and associated groundwater treatment system were installed during the summer of 2003 as required by the Order as an interim measure to control migration of contaminants off site.

I arrived at the facility at approximately 9:30 a.m. accompanied by Ms. Sylvia Burges and Mr. Marion ("Doc") Thompson ("Inspection Team"), both of the EPA. The front gate was open and I observed an RCI truck fueling a generator near the main building. We proceeded to the main building. We did not observe the representative from RCI Environmental (Mr. Kurt Dressen) on site at this time. The inspection team noticed that the generators emitted black smoke once they had been refueled and restarted.

At approximately 9:55 a.m. Mr. Kurt Dressen, RCI Project Engineer, arrived. The inspection team presented their credentials to Mr. Dressen and advised him that we were there to conduct an inspection of the groundwater extraction and treatment system. I asked Mr. Dressen how often RCI Environmental inspected the system. Mr. Dressen stated that either he or another RCI employee named John Ambrose inspected the system weekly and updated a maintenance log as required. I asked Mr. Dressen how long they had been utilizing the mobile generators. Mr. Dressen stated that they had been using them for several months due to a transformer malfunction. I advised Mr. Dressen that we would begin the inspection by looking at the well heads and then move into the building to observe the groundwater treatment system.

The inspection team then proceeded to extraction well number 2, labeled EX-2 (photo 1 and 2). Within the well box I observed a well head with one 1-inch PVC outgoing line. The outgoing line became a 2-inch line approximately six inches from the well head (photo 2). Approximately 18 inches from where the line became a 2-inch line a check valve was installed (photo 2). Approximately six inches beyond the check valve, the 2-inch line split into two 2-inch lines (photo 2). Both of the 2-inch lines had ball valves installed within 12 inches of the check valve. One 2 inch lines was labeled "by" and the other 2 inch line labeled "from". When asked, Mr. Dressen stated that both lines went to the groundwater treatment system and that they had installed two lines in case one failed. Two conduit boxes were observed within the well box, but only one was attached to the well head (photo 2). When asked, Mr. Dressen was not sure why only one was attached, but stated that one of the boxes might be a relic from a previous design phase. The valve on the "from" line was open but the valve on the "by"line was closed. The inspection team could not detect any water going through the lines.

From this point the inspection team headed west to extraction well 3, labeled EX-3 (photo 3 and

4). EX-3 was designed similarly to EX-2 but did not have a check valve installed within the 2 inch line (photo 4). Furthermore, EX-3 had both conduits attached to the top of the wellhead (photo 4). The valve on the "by" line was closed and the valve on the "from" line was open on this well. No water could be detected running through the system at the time of the inspection.

From EX-3 the inspection team proceeded to extraction well 1, labeled EX-1 (photo 5). EX-1 had the exact same set up as EX-2, with the only exception being that both valves ("by" and "from") were open. EX-1 had only one conduit attached to the top of the wellhead similar to EX-2. No water could be detected running through the system at the time of the inspection.

After inspecting EX-1, I asked Mr. Dressen about PVC piping originating from the above ground storage tank on site (see attachment 1). Mr Dressen stated that early in the start up process of the groundwater treatment system, RCI had utilized the above ground storage tank as a surge tank for the system. According to Mr. Dressen, water was treated by the system, pumped out into the above ground storage tank, and then pumped to the King County Sewer Lift Station from the above ground storage tank. Mr. Dressen stated that the treated water was tested before it was put into the lift station. Mr. Dressen confirmed that the lines had been partially removed between the treatment system and the above ground storage tank and that they no longer routed water to the lift station using the above ground storage tank.

The inspection then proceeded into the main building to observe the groundwater treatment system (photo 6). The inflow and outflow lines can be seen on the right side of photo 6. I observed seven 2-inch schedule 80 PVC lines used as the inflow and outflow lines for the system. Mr. Dressen explained that each well had two lines, one "primary" and one "secondary" line (photo 7). These lines correspond with the "by" ("secondary") and "from" ("primary") lines observed within the wellheads. Each primary incoming line had a flow meter attached to it (photo 8 and 9). None of the flow meters registered any flow. The other line observed was the "process" line which delivers treated water from the treatment system to the King County Sewer Lift Station (photo 7). The incoming lines merge into one 2-inch PVC line and then via one of two bag filters (photo 10 - silver canister) lead into the first of two carbon treatment units (photo 6 and 11 - green and white tank) set up in series (green tank is first in series). Mr. Dressen stated that the treated water was then sent through the "process" line back to the lift station. I asked Mr. Dressen if the system was currently operating. Mr. Dressen stated that the system had been shut down because the head differential between the control wells was at approximately 2.5 feet, much higher than the 1 foot head differential required by the Order (Of note, the system had been operating the previous day during the field inspection conducted by EPA). Mr. Dressen was asked to identify the sampling ports on the system, and after several minutes, was able to show the team the location of the sampling ports. I asked Mr. Dressen about the "sink" which appeared hard plumbed into the system (photo 10, 12 and 13). Mr. Dressen stated that the "sink" was installed when RCI had re-engineered the system as a way of introducing purged well water into the treatment system. Mr. Dressen further stated that they had installed two pumps to pump the water out of the sink and into the treatment system. I observed a dark brown liquid within the sink (photo 12).

At this point I asked Mr. Dressen what he meant about "re-engineered" the system. Mr. Dressen

stated that RCI had needed to modify the system to increase groundwater treatment volumes. Mr. Dressen stated that RCI had modified the system about 6 months prior this inspection. During the redesign, it appears that RCI had added the bag filters, removed the surge tank, added the "sink", removed the nitrogen blanket, and upgraded the carbon tanks. The current system is not the approved system nor does it appear to be a comparable system due to the removal of the surge tank, autodailer (see below), nitrogen blanket, and the addition of the sink, a system that facilitates the evaporation of U220 into the atmosphere.

At about this time (10:15 a.m.) Mr Peter Wold, President of RCI Environmental, arrived. I advised Mr. Wold that it appeared that the system that had been approved by EPA had not been installed. Mr. Wold stated that was correct. Mr. Wold stated that it had been necessary to redesign the groundwater treatment system to accommodate a higher flow rate. I asked Mr. Wold if he had received written approval to modify the approved system. Mr. Wold stated that they had not received written permission from the EPA, but that Ms. Christy Brown, Project Manager for EPA, had been informed of the plans to modify the system through informal consultations and the monthly progress reports. Mr. Wold stated that this system modification did not require formal approval since the concept was the same and that installation of the system was a "voluntary measure" on the part of the responsible parties. Mr. Wold further stated that the system was turned off so that Geomatrix, consultant for RCI, could better characterize the rate of leakage through the aquitard. Mr. Wold also confirmed that the above ground storage tank had been utilized when the King County Sewer Lift Station had gone down earlier in the year. Mr. Wold stated that since they had installed the generators to run the pump station and groundwater treatment system, the above ground storage tank was no longer utilized.

The inspection team then moved to the Programable Logic Controller ("PLC"). I observed a Honeywell Messenger 550 Remote Monitoring and Control System (photo 14 and 17) mounted on the front of the electronics panel. Adjacent the Honeywell Messenger I observed a Siemens Simatec ST-300 display panel (photo 15 and 17). After observing these two displays, Mr. Dressen opened the front so we could inspect the interior of the control panel (photo 16). I asked Mr. Dressen and Mr. Wold if an autodialer had been installed. I was advised that the autodailer was not currently installed and was being worked on by the IT consultant for RCI. I asked Mr. Dressen and Mr. Wold how would they be notified if an alarm went off. I was advised that an alarm would be discovered during the weekly inspections or possibly every third day when the fueler came out to fuel up the generators. The system appeared to have the approved power supply and proper wiring within the system.

Upon completing the inspection of the PLC, the team moved out of the building toward the King County Lift Station. Mr. Wold explained that they had previously experienced some problems with vandals at the site stealing copper wire and also problems with the Lift Station failing. This had led to the installation of the generators to run the pump station and treatment system. I asked Mr. Dressen how the monitored the flow into the pump station from the treatment system. Mr. Dressen stated that the flow was calculated off of the monitors currently installed on the incoming flow lines from the wellhead. The inspection team arrived at the pump station and noticed that the main breaker for the pump station had its control armed sheared off, which would preclude the ability to manually shut down the pump station unless you turned off the

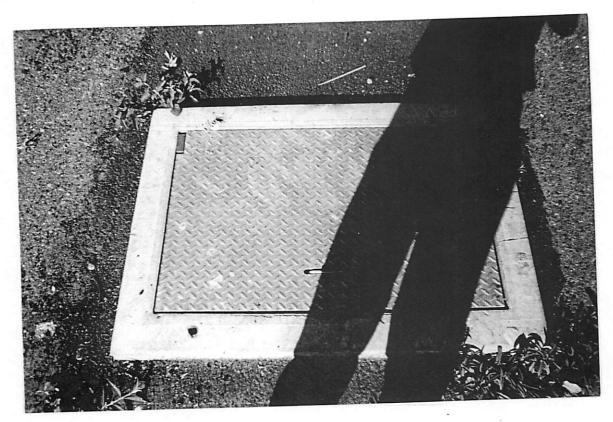
generator. At this time I lifted the cover of the lift station and noticed that the water level was only a few feet below the top, at least 6 to 8 feet higher than observations made during the previous day, indicating that the station wasn't currently operating. At this point I asked Mr. Dressen to provide me with his operating log. A review of the sites operating log indicated the following information:

```
4/28/04 - system operating, discharging 9.3 g.p.m.
5/12/04 - system operating, discharging 3.31 g.p.m.
5/19/04 - system operating, discharging 18.65 g.p.m.
5/26/04 - system operating, discharging 18.92 g.p.m.
6/11/04 - system off
6/16/04 - system off
6/23/04 - power failure on 6/22/04
6/30/04 - system off
7/08/04 - system operating, discharging approximately 33 g.p.m.
7/16/04 - system off
7/29/04 - system off
8/13/04 - system off
8/17/04 - system off
8/17/04 - system operating, discharging 11.33 g.p.m.
```

Upon completion of reviewing the operating logs, Mr. Wold was asked regarding the observed gaps in the fence (gaps in the fence in excess of ten feet were observed in three locations - NE corner, SE corner, and along the southern fence line). Mr. Wold stated that the fence kept blowing down. Mr. Wold also stated that several good sales prospects had emerged for the land and was hoping to propose a "splitting" of the property to allow the "uncontaminated" portion of the site to be sold. Mr. Wold also stated that RCI was just waiting for the media cleanup standards to be decided before the could finish the CMS. I then advised Mr. Wold and Mr. Dressen that the inspection was concluded and requested that Mr. Wold provide me the following information:

- 1. Copies of all operating manuals for any equipment installed that wasn't approved.
- 2. Copies of all operating logs.
- 3. Copies of as built diagrams.

I then advised Mr. Wold that we would be providing our findings to Ms. Brown and to direct any questions he may have to Ms. Brown. We then departed that site at approximately 12:00 p.m.



1. EX-2.

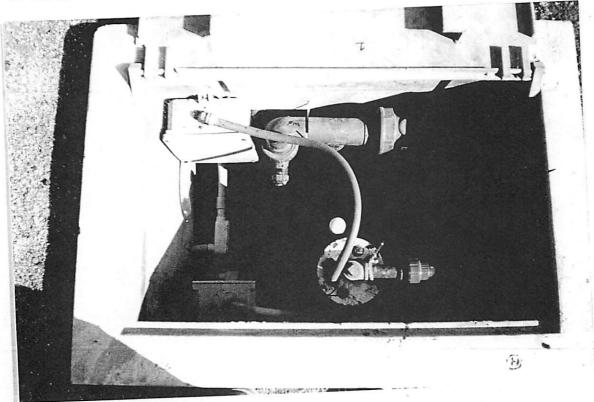
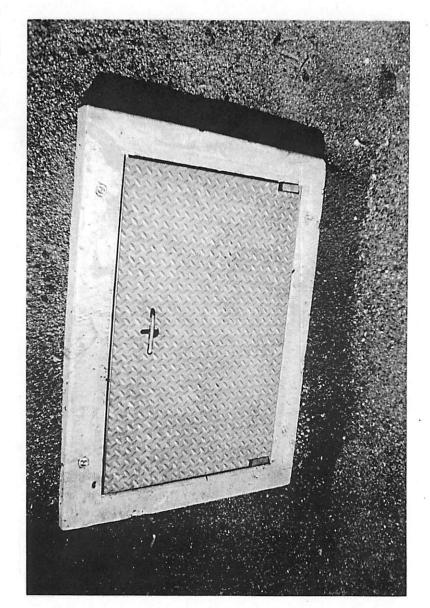


Photo 2. EX-2. Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



3. EX-3.

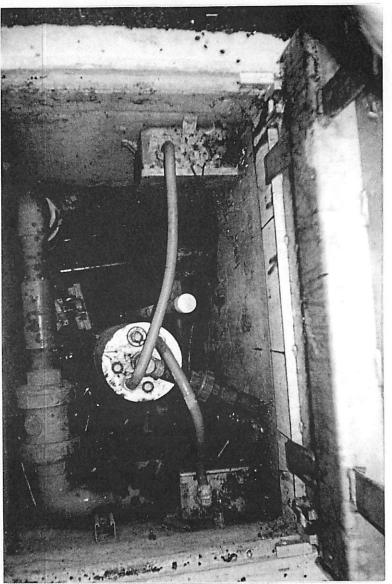


Photo 4. EX-3.
Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



## 5. EX-1.

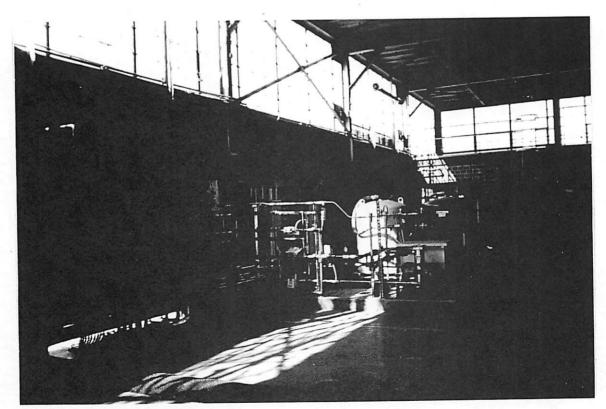


Photo 6. Groundwater treatment system. Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



7. Incoming/outgoing water lines.



Photo 8. Flow meter on incoming line. Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



### 9. Flow meter on incoming line.

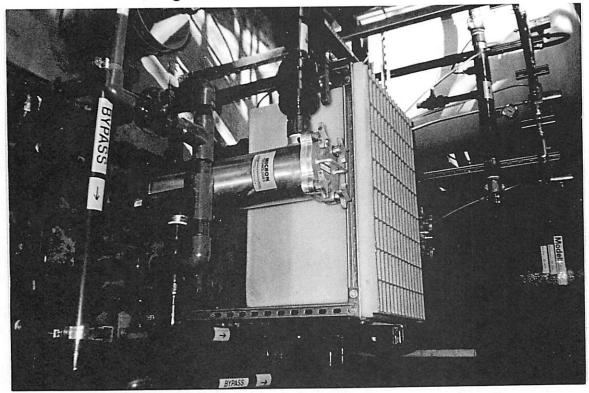
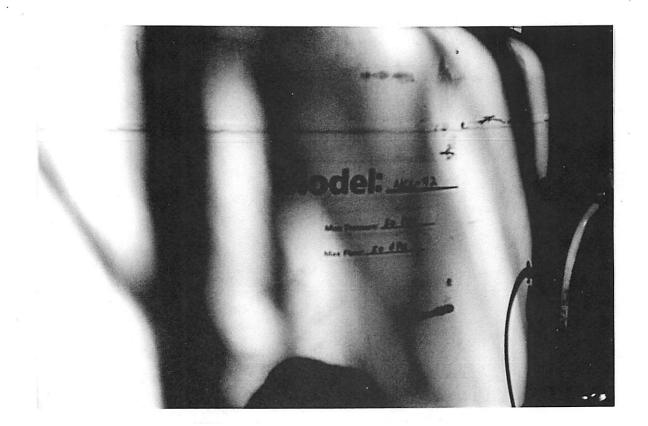


Photo 10. Bag Filter (silver canister) and white "sink". Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



## 11. Carbon tank.

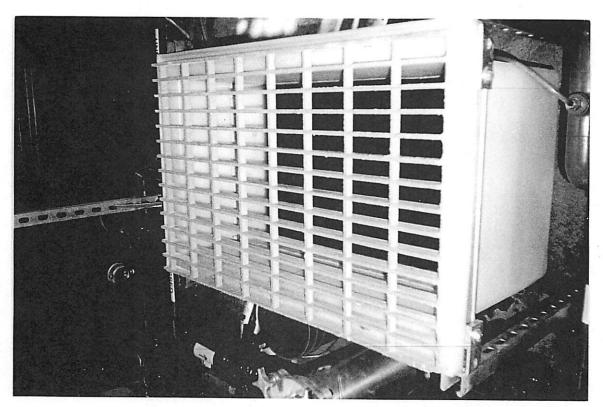
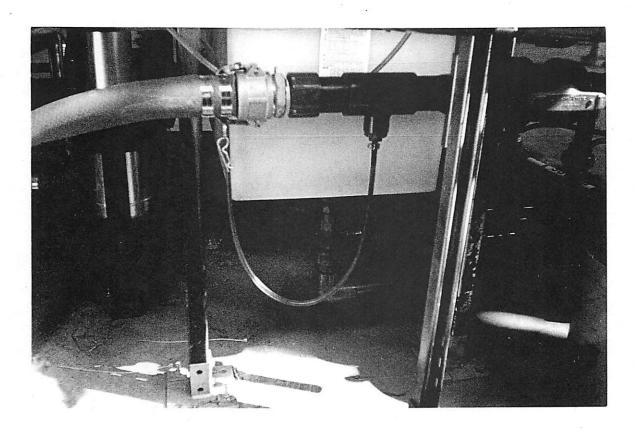


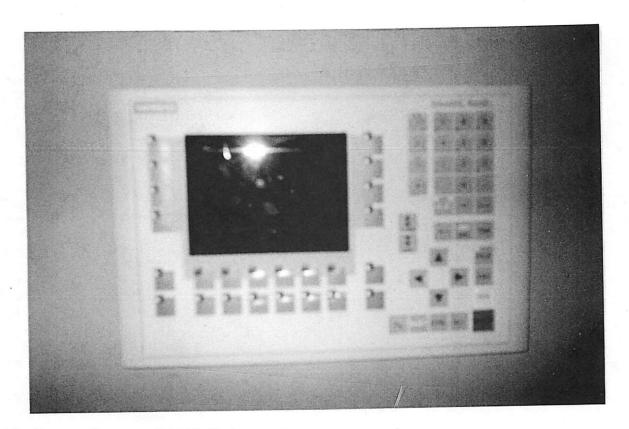
Photo 12. White sink with dark liquid. Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



13. Bottom of sink - note hard-plumbing to two pumps.



Photo 14. Honeywell Messenger 550 Remote Monitoring and Control System display. Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



15. Siemens Simantec ST-300 display panel..

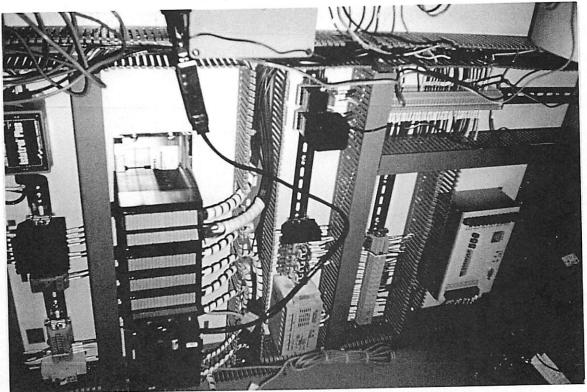
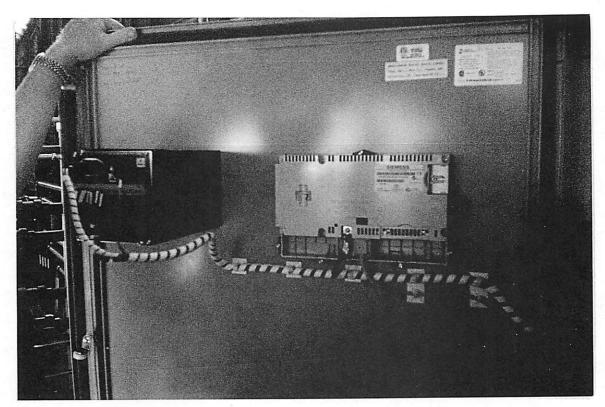


Photo 16. Interior of control panel. Photo taken by Shawn Blocker, U.S. EPA 8/18/2004



17. Back of Honeywell and Simantec displays. Photo taken by Shawn Blocker, U.S. EPA 8/18/2004

WAD Z30Z 419104 6(9)

### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

### RCRA Corrective Action Order Compliance Report

**Facility Name:** 

Former Rhone Poulenc Facility

Facility EPA ID#:

WAD 009282 2302

**Facility Location:** 

9229 East Marginal Way

Seattle, WA

**Facility Representatives:** 

John Ambrose, RCI Environmental

Tasha Grey, Geomatrix Sarah Ruston, Geomatrix

**Date of Inspection:** 

August 17, 2004

Date of Report:

September 9, 2004

Report Prepared by:

Shawn Blocker, Shorth 919/04

Inspector(s):

Shawn Blocker, Environmental Scientist

US Environmental Protection Agency

1200 Sixth Avenue, WCM-126

Seattle, WA 98101

### **Authority:**

The United States Environmental Protection Agency (EPA) performed this Corrective Action Order Compliance Inspection of groundwater monitoring operations in support of an Administrative Order On Consent under section 3008 (h) of the Resource Conservation and Recovery Act (RCRA) between the Respondents for the Former Rhone Poulenc, Inc., facility and the U.S. EPA ("Order"). Specifically, compliance with the requirements for field groundwater elevation measurements as stipulated in the above referenced Order were observed during this inspection.

### **Introduction/Inspection Findings:**

The facility is located at 9229 East Marginal Way in Seattle, Washington. The facility is composed of one large warehouse and one remaining 300,000 gallon above ground storage tank. Several areas of rubble and trash are also located on site. The large warehouse houses a groundwater treatment system required to be constructed as part of an interim measure

A MACHINENT !

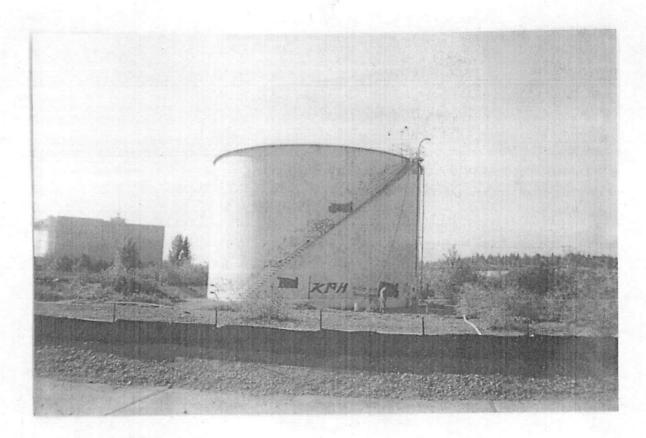
implemented at the site in the summer of 2003. During this visit, Geomatrix, a consultant for RCI Environmental, was performing groundwater elevation measurements and field groundwater quality measurements on 34 groundwater water monitoring wells located inside and outside of a impermeable barrier wall. The barrier wall and associated groundwater treatment system was installed during the summer of 2003 in support of an interim measure to migration of contaminants off site.

I arrived at the facility at approximately 8:15 a.m. and introduced myself to Mr. John Ambrose, the Health and Safety Officer for RCI Environmental. I displayed my credentials and advised Mr. Ambrose that I was here to observe the scheduled groundwater elevation monitoring event. Mr. Ambrose advised me that he was not involved in the groundwater monitoring event but was there to check the groundwater treatment system. Mr. Ambrose stated that I needed to check with the Geomatrix personnel currently on site in regards to the groundwater measurement activities. I asked Mr. Ambrose if I could view the groundwater treatment system. Mr. Ambrose agreed and escorted me into the main building. I observed what appeared to be an operating groundwater treatment system. I observed one monitor located on an influent line which indicated an approximately 11 gpm flow rate. I observed what appeared to be two carbon tanks and 2 bag filters associated with the system. A Programmable Logic Controller (PLC) appeared to be installed but I did not open the front to inspect the internal systems. I observed 3 pressure gauges in the lines of the system, but none of the gauges indicated any pressure. I could hear water moving through the system, but did not open any of the sampling valves to verify flow. I then thanked Mr. Ambrose for showing me the groundwater treatment system and exited the building.

I proceeded south in the direction of the Geomatrix sampling team. I introduced myself and displayed my credentials to Ms. Tasha Grey, field geologist for Geomatrix. Ms. Grey introduced me to her associate, Ms. Sarah Ruston. I advised both that I was there to observe their field groundwater elevation monitoring procedures. Ms. Grey then proceeded to measure wells MW-53 and MW-54. Ms. Grey utilized a Solinst Water Level Meter to conduct the measurements. Ms. Grey explained that the procedure for measurements was to measure the wells located inside the barrier wall first on the outgoing tide, then wait until the tide turned (at roughly 12:30 p.m. the day of the inspection) before measuring the wells outside the barrier wall. I observed Ms. Grey properly using the Solinst meter while measuring wells MW-53 and MW-54. Ms. Grey was properly decontaminating the sampling device between wells. Upon completion of the measurements, Ms. Grey proceeded to wells MW-55 and MW-56 and continued her measurements. During this time, Ms. Ruston was going to the well heads and removing bolted covers and preparing the wells to be monitored. At this time I noticed that a large section of fence was down adjacent slip 6 and that a section of fencing was missing along the eastern border of the site (photo 11 and 12). I asked Ms. Grey how long the fence had been down and missing. Ms. Grey was not sure and advised me to contact representatives of RCI Environmental for that information. Upon completing he measurements at MW-55 and MW-56. Ms. Grey moved to wells MW-27 and MW 28 and proceeded to measure these wells.

At this time I noticed 4 inch PVC piping on the ground near the large above ground storage tank located on site (photo 1). Upon further inspection, I found two different PVC lines originating from the tank. One line ("Line 1") was connected to a flex hose that went up the side of the tank completely to the top (photo 2 through 4). Line 1 proceeded from the tank in a northwestern direction across a containment berm, at which time it angled 45 degrees and ran directly east into the King County Sewer Lift Station (photo 5 and 6). I observed another portion of missing fence adjacent the lift station (photo 13). The other line ("Line 2") proceeded from near the bottom the tank directly north then turned 90 degrees terminating near the berm. After inspecting Line 2, I proceeded up the stairwell of the tank to the top. At the top, I observed that the flex line associated with Line 1 proceeded down into the tank and into several feet of liquid contained within the tank (photo 7 through 9). The hose was hooked to a submersible pump (photo 9). After observing this I proceeded down the stairs toward the access gate adjacent the Duwamish waterway.

I found that the gate adjacent the Duwamish had recently had a new lock and cable placed on it. I found the cover for the new lock on the ground. From this point I walked the fence line due north to the locations of wells MW-38 and MW-39. At this location I observed micro-purging equipment adjacent the open wells. I then proceeded due east to the main entrance where I met Ms. Grey and Ms. Ruston. I asked Ms. Grey what their procedures for micro-purging were. Ms. Grey stated that they typically continued micro-purging until the field measurements (turbidity, conductivity, pH, temperature, Redox) stabilized and then recorded the results. Ms. Grey also stated that the hydrolab typically used to take these measurements had malfunctioned and they were waiting for a new one to be delivered on site. Near this location I observed that another portion of the fence was missing in the northeast corner of the site. I then told Ms. Grey that it appeared that they were sampling in accordance with protocols approved by the EPA. During the site visit, I had observed several of the monitoring well covers without bolts. I asked Ms. Ruston where the bolts were, assuming that she had removed them and placed them in central location. Ms. Ruston stated that the covers in question did not have any bolts (photo 10). I advised Ms. Ruston that the covers required bolts and that they should be installed immediately. Ms. Ruston stated that she would inform her superiors. I departed the site at 9:45 a.m.



## 1. Above ground storage tank.

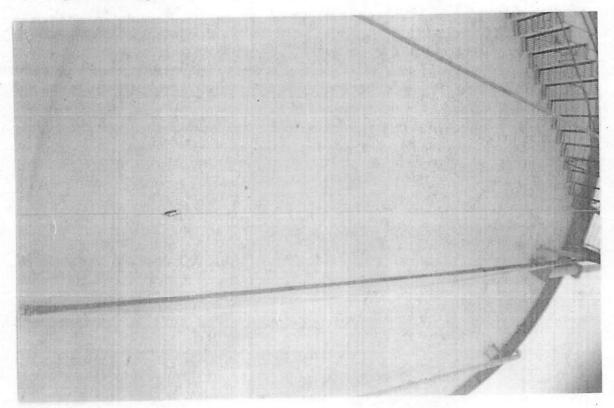


Photo 2. Flexhouse going up and into above ground storage tank. Photo taken by Shawn Blocker, U.S. EPA 8/17/2004



3. Flexhouse going up and into above ground storage tank.

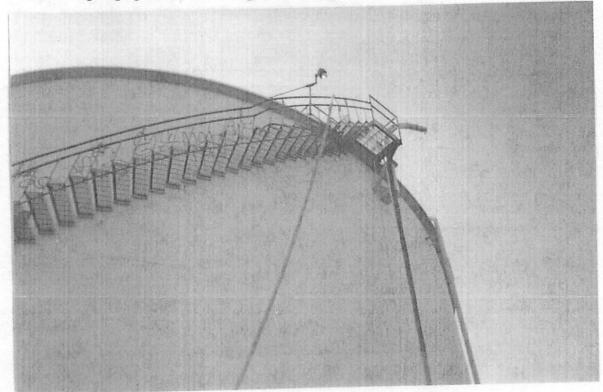
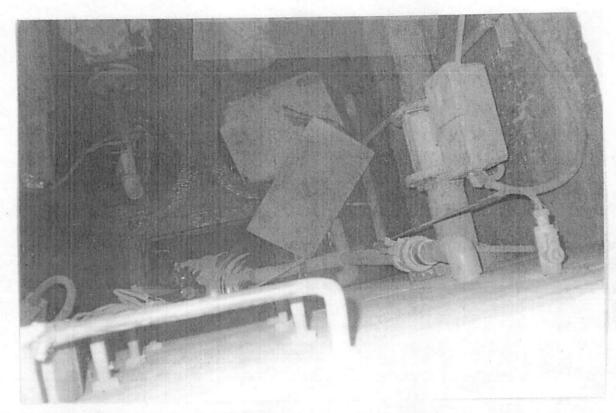


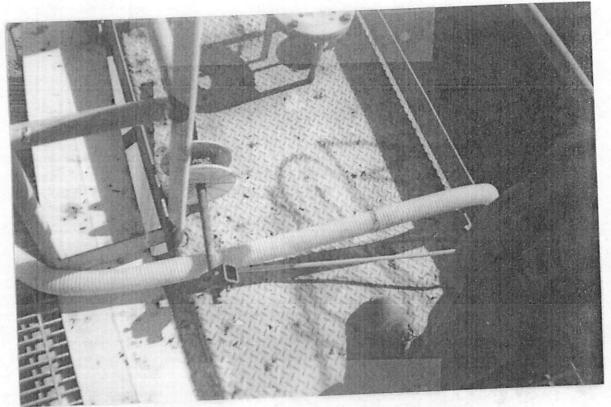
Photo 4. Flexhouse going up and into above ground storage tank. Photo taken by Shawn Blocker, U.S. EPA 8/17/2004



5. Photo inside King County Sewer Lift Station.



Photo 6. Photo of King County Sewer Lift Station. Photo taken by Shawn Blocker, U.S. EPA 8/17/2004



7. Photo of flex hose going into above ground storage tank from the top.

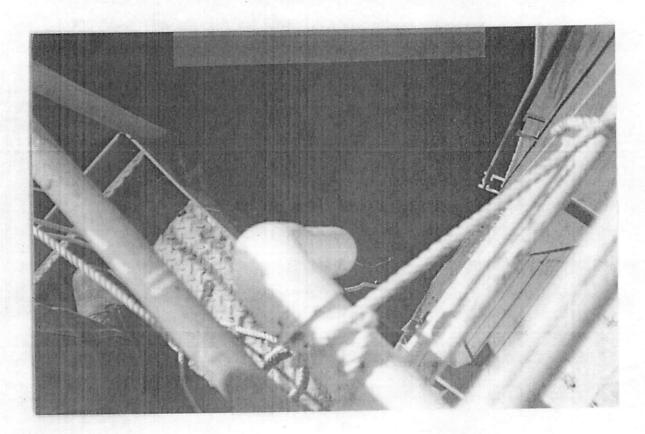
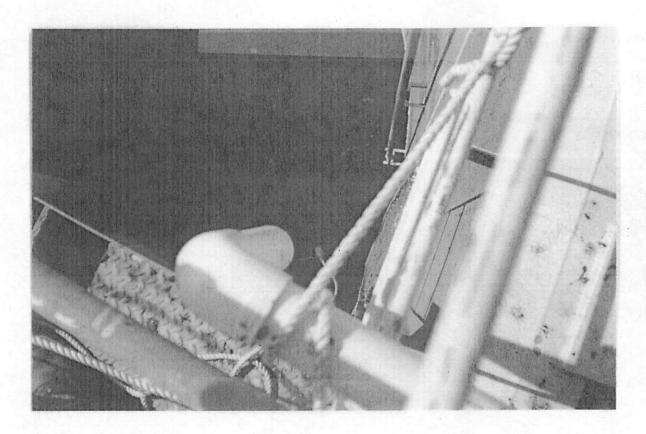


Photo 8. Photo of flex hose going into above ground storage tank from the top.. Photo taken by Shawn Blocker, U.S. EPA 8/17/2004



9. Photo of hose going into above ground storage tank from the top.

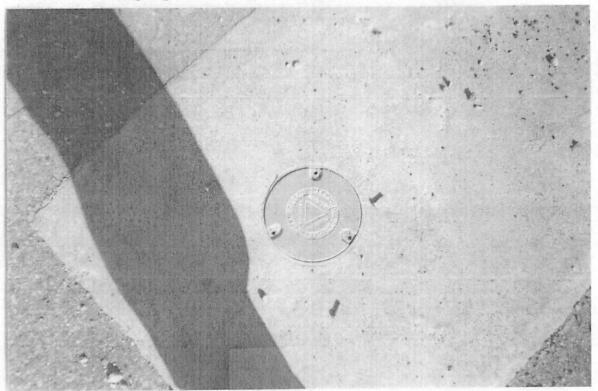
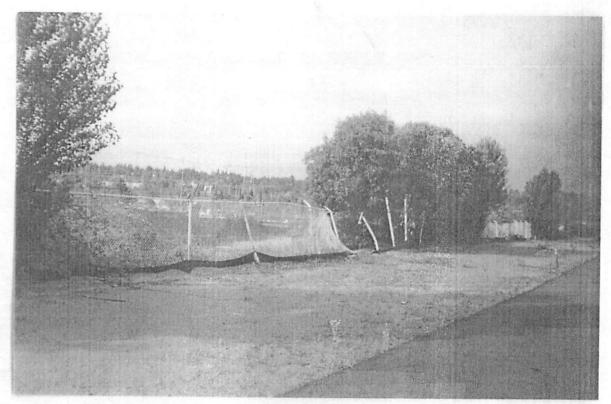


Photo 10. Photo of well cover not properly bolted down. Photo taken by Shawn Blocker, U.S. EPA 8/17/2004



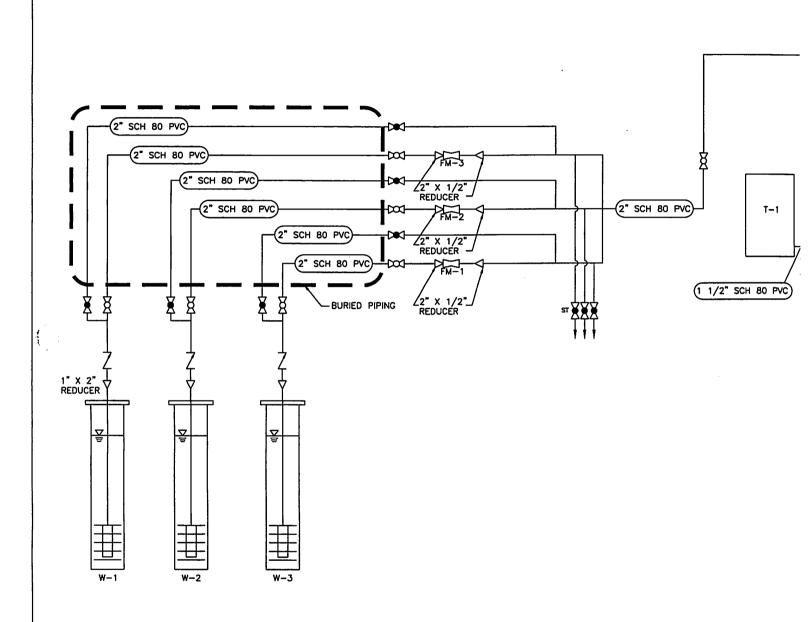
11. Missing fence along slip 6.



Photo 12. Missing fence in southeast corner of site. Photo taken by Shawn Blocker, U.S. EPA 8/17/2004



Photo 13. Missing fence near lift station. Photo taken by Shawn Blocker, U.S. EPA 8/17/2004



### MAJOR EQUIPMENT

W-1, W-2, W-3: WELL NOS. 1, 2 & 3, WITH SUBMERSIBLE PUMPS.

T-1: PURGE/SUMP STATION

F-1: BAG FILTER

C-1, C-2: GRANULAR ACTIVATED CARBON CANISTERS.

P-1, P-2: CENTRIFUGAL PUMPS.

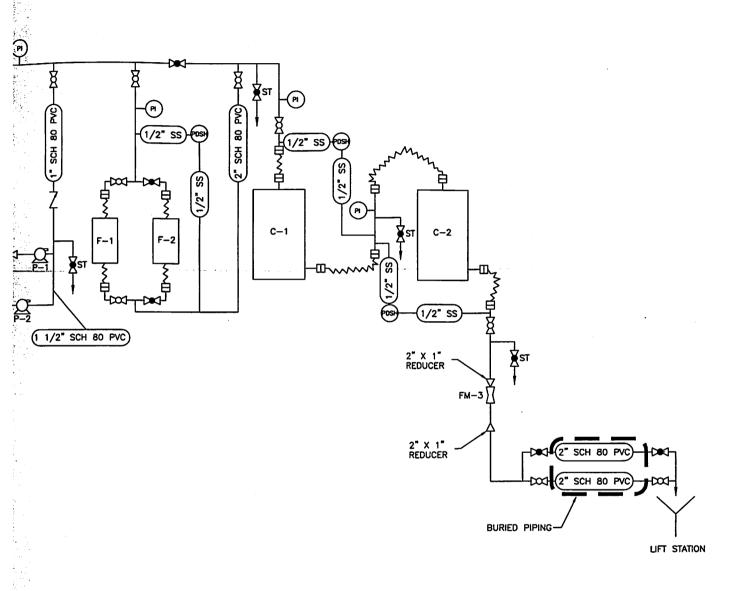
CHECK VALVE

-DXX- BALL VALVE,

-D●C|- BALL VALVE,

FM-1 FLOWMETER

—D— REDUCER



LEGEND

MALLY OPEN MALLY CLOSED

QUICK CONNECT COUPLING PUMP

→ FLEXIBLE PIPING

FIELD MOUNTED

#### **ABBREVIATIONS**

FLOW INDICATOR

PRESSURE INDICATOR

ST SAMPLE TAP

PDSH

PRESSURE DIFFERENTIAL SWITCH-HIGH

### **PROCESS FLOW DIAGRAM GROUNDWATER RECOVERY SYSTEM** Former Rhone Poulenc Facility **Tukwila Washington**

Project No. 8769

Figure

